



Sensata
Technologies



KLIXON
®

PRECISION SWITCHES

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INTRODUCTION TO KLIXON® PRECISION SWITCHES

- Hermetically sealed with dry nitrogen gas backfill
- Excellent shock and vibration resistance
- Switching up to 10 amps
- Optimal for low level circuits
- Temperature range between -275°F and 450°F
- Single and multiple pole designs available
- Small, axis-symmetric design for robustness and reliability
- Small and lightweight
- Various mounting configurations for custom applications
- Sealed and unsealed plunger options
- Wide range of side plate designs for narrow width applications
- Proven snap-action switching, reliable performance and long life
- MIL-S-8805 qualification option
- Approvals for various space, weapons, military and commercial aircraft OEMs

KLIXON® hermetic miniature and sub-miniature snap-action switches are ideal for extremely harsh and demanding environments as found in aircraft, military, aerospace, and aircraft engines applications. KLIXON® precision hermetic switches have been used for over 40 years in a wide range of applications, and can be found on virtually all commercial and military aircraft, as well as various space vehicles and satellites worldwide.

Sensata specialize in custom and semi-custom solutions. Over time we have built-up a design library of over 2,000 switch packages, and have an off the shelf solution to meet most standard and non-standard needs.

We offer a wide choice of precision switches ideally suited for rugged and high cost of failure applications. Sensata Technologies also manufactures a hermetically sealed snap-acting pressure switch line for applications in aerospace and electronics where high reliability and resistance to severe environments is essential.

APPLICATIONS

- Aircraft landing gear and helicopter weight-on-wheels
- Valve position indication in aircraft engines and APU's
- Aircraft environmental control systems and engine controls
- Aircraft flight control surfaces
- Stores away (munitions)
- Door stairway indication
- Brake controls
- Parachute openers
- Bomb racks and ejectors
- APUs
- Satellite panel indication and satellite arm indication
- Pilot ejection seats
- Missile launchers
- Thrust reversers
- Explosive actuators
- EVA equipment
- IUS platform
- Hydraulic / servo controls
- Engine valve indication
- Gearboxes
- Warhead safety circuits
- Weapon firing systems and trigger switches
- Rocket motor controls
- Space station

NOMENCLATURE

Precision hermetic switches are often referred to as:

- Aerospace switches
- Aircraft switches
- Hermetic switches
- Limit switches
- Military switches
- Position switches
- Miniature switches
- Sensitive switches
- Switches

TECHNICAL TERMS

Electrical Life

The minimum number of cycles allowable for a switch under a specified combination of electrical load, actuation and environmental criteria. Usually specified for the maximum current and temperature rating of the switch.

Mechanical Life

The minimum number of cycles allowable for a switch with no electrical load, and a specified combination of actuation and environmental criteria.

Contact Erosion

A general loss of material from one or both surfaces of a pair of mating contacts. This is as a result of switching electrical loads.

Pole

The number of completely separate circuits contained in a switch. A single pole switch can control only one circuit at a time. A double pole switch can control two independent circuits at the same time.

Throw

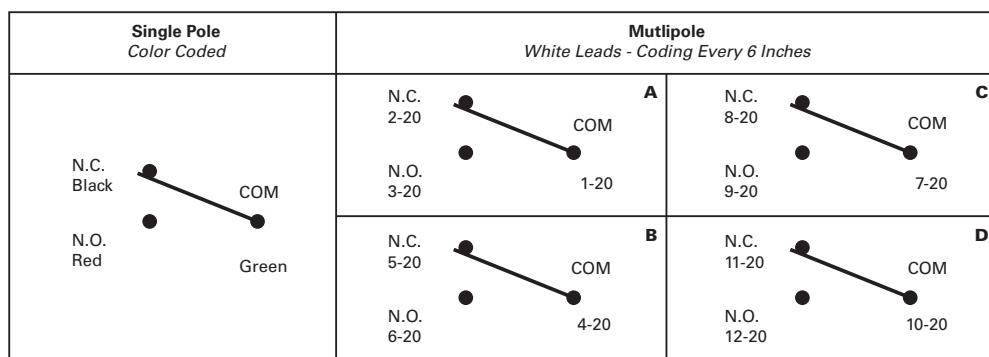
The number of circuits that each individual pole of a switch can control. The number of throws is completely independent of the number of poles.

Contact Resistance

The resistance offered to flow of current during its passage between electrical contacts. For practical reasons, lead and terminal resistance may be included in the actual measurement, as well as the contact resistance proper.

Termination Leads or Connectors

Sensata uses 20 gauge wire per MIL-W-22759 as shown below. Alternative gauges, MIL specs and color coding schemes are available upon request. Sensata will also provide switches with connectors to meet customer application needs.



Terminal Identification
Red = Normally Open
Green = Common
Black = Normally Closed

Wire Leads
AWG 20 MIL-W-22759/9

NOTE:
Diagrams show circuits when actuator
is in free position.

Dielectric Withstanding Voltage *

The maximum voltage that a switch can withstand between specified points without leakage current exceeding a specified value.

Insulation Resistance *

The resistance offered by the insulating members of a component part to a direct voltage tending to produce a leakage current through or on the surface of these members. Insulation resistance should not be considered the equivalent of dielectric withstanding voltage.

* Insulation resistance measurements should not be considered to be equivalent to dielectric withstand voltage tests. A clear, dry insulation may have a high insulation resistance and yet possess a mechanical fault that would cause failure in the dielectric withstand voltage test. Conversely, a dirty, deteriorated insulation with a low insulation resistance might not break down under a high potential of a DWV test.

Loads

Three types of loads associated with electrical switches are: resistive, inductive and lamp. Of concern when discussing loads are their effect on the switch contacts.

Resistive

Purely resistive loads are the easiest to switch. Contact life is maximized when switching purely resistive loads because contact erosion is minimized.

Inductive

Inductive loads result in the most contact erosion. This is due to the tendency of the current to continue travelling across the contact while opening, causing arcing.

Lamp

In-rush current is the condition that result in the lamp load rating. The resistance rating of a lamp is normally specified when the lamp is hot. However, when the lamp is cold the resistance is low. This in-rush current can be 10 times the normal current, resulting in welding of the contacts.

Low Level Circuit

Low level circuits are classified in MIL-8805 as those with resistive loads less than 10mA at 30mV. The use of gold plated contacts and the hermetic enclosure of the switch contacts afford an ideal environment for switching low level loads.

Pretravel

The distance the button moves from the free position to the actuation point.

Free Position

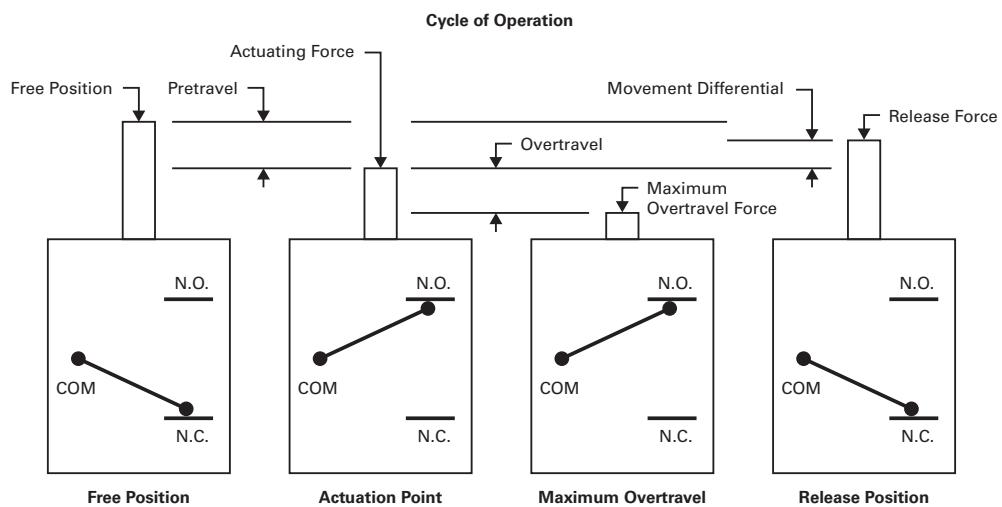
The position of the button when there is no external force other than gravity applied to it.

Actuation Point

The position of the button at which the movable contact snaps from the normally closed contact position to the normally open contact position.

Release Position

The position of the button at which the movable contact snaps from the normally open contact position to the normally closed contact position.



Maximum Overtravel Position

The position of the button when the positive overtravel stop is reached. Further overtravel would damage the switch.

Actuation Force

The force which must be applied to the button to cause the movable contact to snap from the normally closed contact position to the normally open contact position.

Release Force

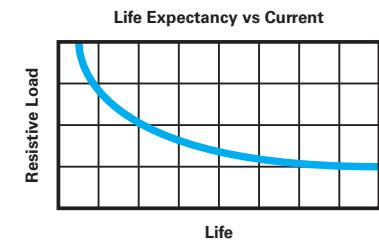
The level to which the force on the button must be reduced to allow the contacts to snap from the normally open position to the normally closed contact position.

Overtravel

The distance that the button can travel beyond the actuation point.

Movement Differential

The distance the button moves from the actuation point to the release point.





KLIXON | AT Series

Snap Action Precision Position Switches

FEATURES

- Meet the demands of low-level current switching applications
- Various mechanical and electrical configurations available as standard or custom configurations
- Actuation plungers of various shapes and materials available
- Multi-pole switch package options
- Mounting via threaded brushings or side-plate design
- Wiring can be supplied as flying leads or via a variety of standard connectors

INTRODUCTION

The Klixon® AT series are our most popular family of precision hermetic switches because of their broad performance envelope, small size, and ability to be easily incorporated into a wide variety of packages. Klixon® AT series switches are available as basic switches, basic switches with mounting brackets and actuators, or as switch packages. Packages are formed by configuring various electrical terminations, actuator means and physical construction around one or more basic switches.

Within this family there are four basic switches: the AT, the 3AT, the 4AT, and the 10AT. Each has been optimized for particular performance characteristics and is capable of meeting the demands of low-level current switching applications.

Standard AT Series

The AT basic switch is the standard device in the AT family, capable of switching up to 3 amps at 28 VDC into resistive loads. See the chart for inductive and lamp loads. Electrical life at these loads is 25K cycles, minimum. Lower currents extend life up to the minimum mechanical life of 100K cycles.

High Temperature 3AT Series

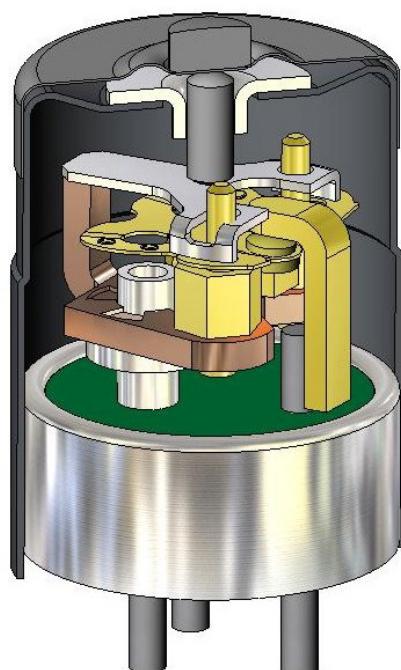
If your application requires a device which operates at higher ambient temperatures, then consider the 3AT. Electrical and mechanical life are the same, while the maximum current level is 1A at 28 VDC into resistive loads.

Low Temperature 4AT Series

This device is designed to operate at temperatures lower than the standard AT switch, ideal for space applications. Electrical life at 3A, 28VDC is 10K cycles for resistive loads.

High Amperage 10AT Series

Designed to operate at lower temperatures and higher current capability than the standard AT switch, the 10AT's maximum current has been extended to 4A at 28VDC (resistive), with an electrical life is 25K cycles and mechanical life is 50K cycles. 10AT's are on the military qualified parts list (MIL-S-8805).



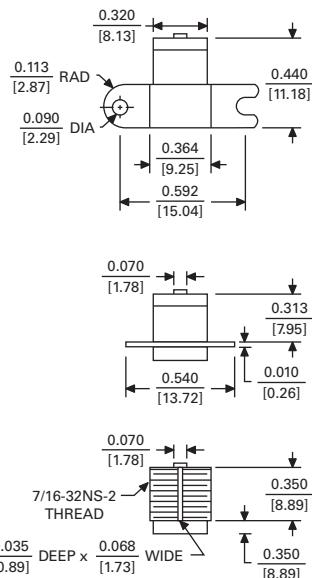


PERFORMANCE & ACTUATION CHARACTERISTICS CHART

	AT		3AT	4AT	10AT
Device Type	Standard		High Temperature	Low Temperature	High Amperage
Maximum Actuating Force (STP)	20 oz		20 oz	28 oz	30 oz
Minimum Release Force (STP)	4 oz		4 oz	1 oz	1 oz
Maximum Pretravel	0.009"		0.009"	0.009"	0.009"
Maximum Movement Differential	0.003"		0.003"	0.003"	0.003"
Minimum Overtravel	0.002"		0.002"	0.002"	0.002"
Overtravel Stop	No		No	No	No
Maximum Force on Actuator	5 lb		5 lb	5 lb	5 lb
Current Ratings in Amps (28VDC)	Resistance	3	1	1	3
	Inductive	1	½	½	1
	Lamp	1	½	½	1
Minimum Life @ Rated Load	25K	50K	25K	25K	25K
Minimum Mechanical Life Cycles	100K		100K	50K	50K
Ambient Temperature Range	-65°F to 275°F (-53.8°C to 135°C)		-65°F to 450°F (-53.8°C to 232.2°C)	-275°F to 275°F (-170.5°C to 135°C)	-85°F to 275°F (-65°C to 135°C)
Dielectric Strength Terminal to Case Terminal to Terminal	1000 VRMS 800 VRMS		500 VRMS 500 VRMS	1000 VRMS 800 VRMS	1000 VRMS 800 VRMS
Max Leakage	1 x 10 ⁻⁸ Std. cc He/Sec @ 1 atmosphere differential				
Shock Resistance	200G, 6 ms sawtooth				
Vibration Resistance	65G, 10-2000Hz, .5DA or 65GTMS				
Insulation Resistance @ 500VDC	100 Megohms				
Voltage Drop @ 1 amp	0.04	0.12	0.04	0.04	
SEAL (MIL-S-8805)	Design enclosure 5				
Backfill	Dry nitrogen with 10% helium				

NOTE FOR DRAWINGS :

1. Because of restricted space we can only show a small percentage of our switch packages and dimensional drawings. Please contact the factory if you do not see the solution you need, or if you require more detailed envelope drawings.
2. Unless otherwise noted, standard leads are AWG #20 per MIL-W-22759/9.
3. All exposed materials on packaged designs are corrosion resistant steel with the exception of the side plates on Style 7 switches which are anodized aluminum alloy.
4. All hardware provided is corrosion resistant steel.



AT104-01, 10AT17-03-10, 10AT15-03-10

BASIC "AT", BRACKET/FLANGE/THREADS, 1 POLE

3AT47 - 1 3 - 6

Basic Switch & Actuator/Body Style			
AT373	3AT46	4AT48	10AT15
Bracket			
Flange			
Threads			
Actuating Force (max)	20 oz	20 oz	28 oz
Release Force (max)	1 oz	1 oz	1 oz
Pretravel (max)		.009" (0.23mm)	
Movement Diff. (max)		.003" (0.08mm)	.005" (0.13mm)
Overtravel (min)			.003" (0.38mm)
Positive Overtravel Stop	No	No	No
Max Force on Actuator	5 lb	5 lb	5 lb
Approx Weight (no leads)	0.15 oz	0.15 oz	0.15 oz

Operation

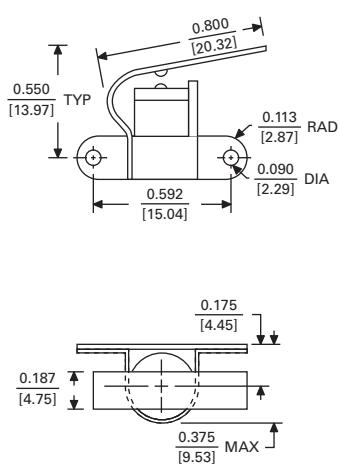
0	SPDT
1	SPST, N.C.
2	SPST, N.O.

Termination

1	Solder Ons
2	Parallel Leads
3	90° Leads

Lead Length

1	6" (153mm)
2	12" (305mm)
3	18" (458mm)
4	24" (610mm)
5	30" (762mm)
6	36" (915mm)
7	42" (1067mm)
8	48" (1220mm)
9	60" (1524mm)
10	72" (1829mm)



Basic Switch & Actuator/Body Style			
AT289	3AT40	4AT43	10AT27
std	hi temp	low temp	hi amp
24 oz	24 oz	35 oz	35 oz
1 oz	1 oz	1 oz	4 oz
Release Force (max)		.250" (6.35mm)	
Pretravel (max)		.050" (1.27mm)	
Movement Diff. (max)		.015" (0.38mm)	
Overtravel (min)			
Positive Overtravel Stop	Yes	Yes	Yes
Max Force on Actuator	5 lb	5 lb	5 lb
Approx Weight (no leads)	0.18 oz	0.18 oz	0.18 oz

Operation

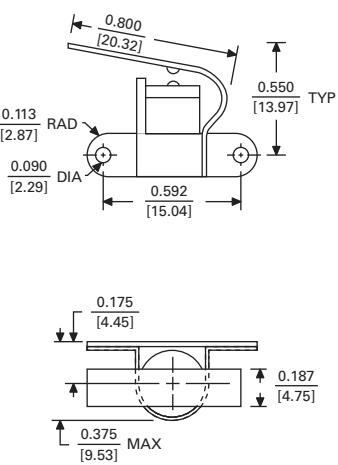
0	SPDT
1	SPST, N.C.
2	SPST, N.O.

Termination

1	Solder Ons
2	Parallel Leads
3	90° Leads

Lead Length

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2	12" (305mm)
3	18" (458mm)
4	24" (610mm)
5	30" (762mm)
6	36" (915mm)
7	42" (1067mm)
8	48" (1220mm)
9	60" (1524mm)
10	72" (1829mm)



Basic Switch & Actuator/Body Style			
AT290	3AT41	4AT44	10AT28
std	hi temp	low temp	hi amp
24 oz	24 oz	35 oz	35 oz
1 oz	1 oz	1 oz	4 oz
Release Force (max)		.250" (6.35mm)	
Pretravel (max)		.050" (1.27mm)	
Movement Diff. (max)		.015" (0.38mm)	
Overtravel (min)			
Positive Overtravel Stop	Yes	Yes	Yes
Max Force on Actuator	5 lb	5 lb	5 lb
Approx Weight (no leads)	0.18 oz	0.18 oz	0.18 oz

Operation

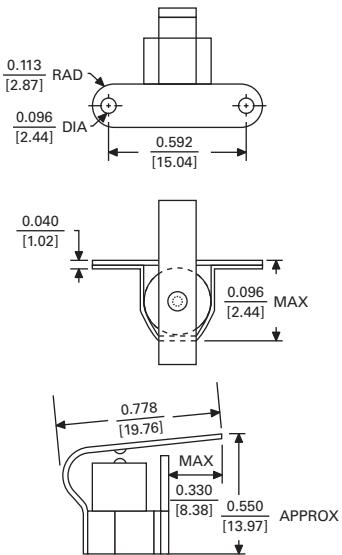
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1	SPST, N.C.
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Termination

1	Solder Ons
2	Parallel Leads
3	90° Leads

Lead Length

1	6" (153mm)
2	12" (305mm)
3	18" (458mm)
4	24" (610mm)
5	30" (762mm)
6	36" (915mm)
7	42" (1067mm)
8	48" (1220mm)
9	60" (1524mm)
10	72" (1829mm)



BASIC "AT", CENTRAL ACTUATOR, 1 POLE

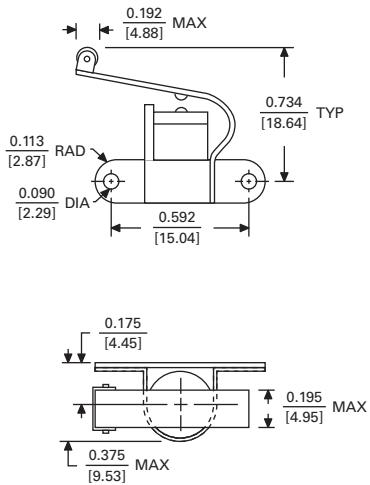
3AT53 - 2 1 - 4

Basic Switch & Actuator/Body Style			
AT294	3AT53	4AT50	10AT29
std	hi temp	low temp	hi amp
24 oz	24 oz	35 oz	35 oz
1 oz	1 oz	1 oz	4 oz
Pretravel (max)			
.250" (6.35mm)			
Movement Diff. (max)			
.050" (1.27mm)			
Overtravel (min)			
.015" (0.38mm)			
Positive Overtravel Stop	Yes	Yes	Yes
Max Force on Actuator	5 lb	5 lb	5 lb
Approx Weight (no leads)	0.2 oz	0.2 oz	0.2 oz

Operation
0 SPDT
1 SPST, N.C.
2 SPST, N.O.

Termination
1 Solder Pins
2 Parallel Leads
3 90° Leads

Lead Length
1 6" (153mm)
2 12" (305mm)
3 18" (458mm)
4 24" (610mm)
5 30" (762mm)
6 36" (915mm)
7 42" (1067mm)
8 48" (1220mm)
9 60" (1524mm)
10 72" (1829mm)



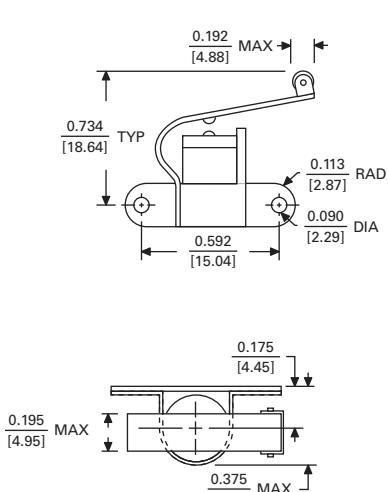
BASIC "AT", LEFT HAND ACTUATOR, 1 POLE

Basic Switch & Actuator/Body Style			
AT292	3AT43	4AT46	10AT31
std	hi temp	low temp	hi amp
24 oz	24 oz	35 oz	35 oz
1 oz	1 oz	1 oz	4 oz
Pretravel (max)			
.250" (6.35mm)			
Movement Diff. (max)			
.050" (1.27mm)			
Overtravel (min)			
.015" (0.38mm)			
Positive Overtravel Stop	Yes	Yes	Yes
Max Force on Actuator	5 lb	5 lb	5 lb
Approx Weight (no leads)	0.18 oz	0.18 oz	0.18 oz

Operation
0 SPDT
1 SPST, N.C.
2 SPST, N.O.

Termination
1 Solder Pins
2 Parallel Leads
3 90° Leads

Lead Length
1 6" (153mm)
2 12" (305mm)
3 18" (458mm)
4 24" (610mm)
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8 48" (1220mm)
9 60" (1524mm)
10 72" (1829mm)



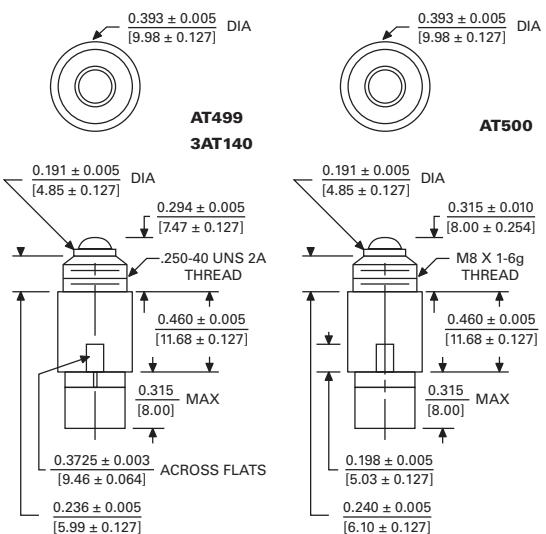
BASIC "AT", RIGHT HAND ACTUATOR, 1 POLE

Basic Switch & Actuator/Body Style			
AT291	3AT42	4AT45	10AT30
std	hi temp	low temp	hi amp
24 oz	24 oz	35 oz	35 oz
1 oz	1 oz	1 oz	4 oz
Pretravel (max)			
.250" (6.35mm)			
Movement Diff. (max)			
.050" (1.27mm)			
Overtravel (min)			
.015" (0.38mm)			
Positive Overtravel Stop	Yes	Yes	Yes
Max Force on Actuator	5 lb	5 lb	5 lb
Approx Weight (no leads)	0.2 oz	0.2 oz	0.2 oz

Operation
0 SPDT
1 SPST, N.C.
2 SPST, N.O.

Termination
1 Solder Pins
2 Parallel Leads
3 90° Leads

Lead Length
1 6" (153mm)
2 12" (305mm)
3 18" (458mm)
4 24" (610mm)
5 30" (762mm)
6 36" (915mm)
7 42" (1067mm)
8 48" (1220mm)
9 60" (1524mm)
10 72" (1829mm)



THREADED HEX BODY, FLAT & ROUND PLUNGER, 1 POLE

AT500 - 2 2 - 10

Basic Switch & Actuator/Body Style

AT499	3AT140	AT500
std	hi temp	std
		20 oz
		4 oz
		.010" (.254mm)
		.006" (.152mm)
		.040" (1.02mm)
		Yes
		10 lbs
		0.2 oz

Operation

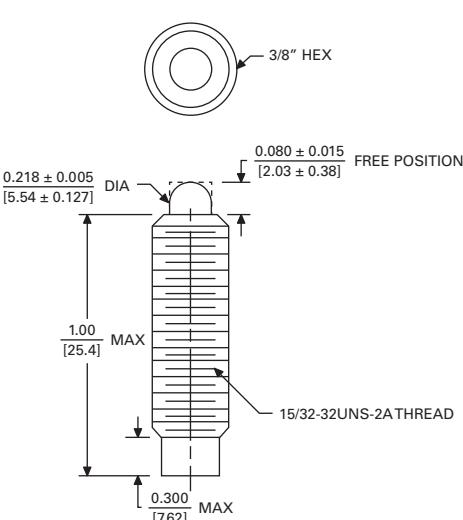
0	SPDT
1	SPST, N.C.
2	SPST, N.O.

Termination

1	Solder Pins
2	Parallel Leads
3	90° Leads

Lead Length

1	6" (153mm)
2	12" (305mm)
3	18" (458mm)
4	24" (610mm)
5	30" (762mm)
6	36" (915mm)
7	42" (1067mm)
8	48" (1220mm)
9	60" (1524mm)
10	72" (1829mm)



THREADED HEX BODY, FLAT & ROUND PLUNGER, 1 POLE

10AT384 - 2 2 - 10

Basic Switch & Actuator/Body Style

AT414	3AT141	10AT384
Flat Plunger		
Round Plunger		
std	hi temp	hi amp
		20 oz
		30 oz
		1 oz
		4 oz
		.010" (.254mm)
		.005" (.127mm)
		.060" (1.52mm)
		Yes
		Yes
		30 lb
		30 lb
		0.7 oz
		0.7 oz

Operation

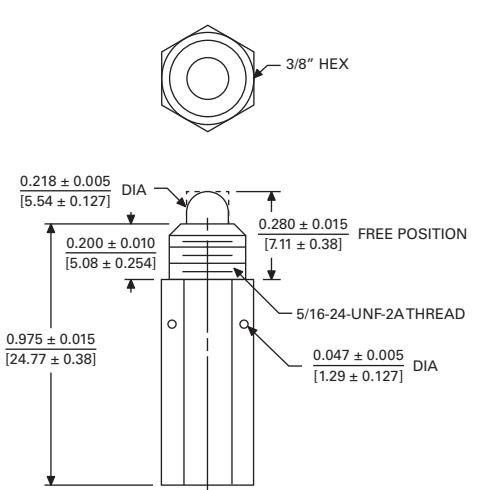
0	SPDT
1	SPST, N.C.
2	SPST, N.O.

Termination

1	Solder Pins
2	Parallel Leads
3	90° Leads

Lead Length

1	6" (153mm)
2	12" (305mm)
3	18" (458mm)
4	24" (610mm)
5	30" (762mm)
6	36" (915mm)
7	42" (1067mm)
8	48" (1220mm)
9	60" (1524mm)
10	72" (1829mm)



THREADED HEX BODY, FLAT & ROUND PLUNGER, 1 POLE

AT394 - 0 3 - 3

Basic Switch & Actuator/Body Style

AT393	3AT143	10AT361
Flat Plunger		
Round Plunger		
std	hi temp	hi amp
		20 oz
		30 oz
		1 oz
		4 oz
		.010" (.254mm)
		.005" (.127mm)
		.060" (1.52mm)
		Yes
		Yes
		20 lb
		20 lb
		0.5 oz
		0.5 oz

Operation

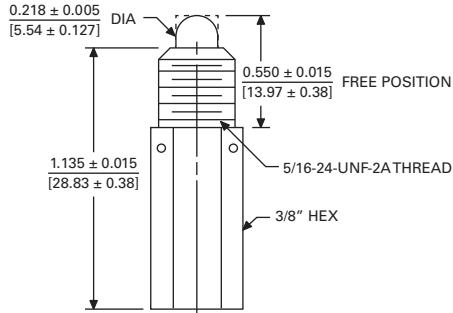
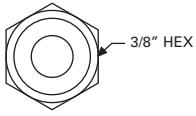
0	SPDT
1	SPST, N.C.
2	SPST, N.O.

Termination

1	Solder Pins
2	Parallel Leads
3	90° Leads

Lead Length

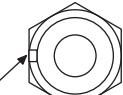
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7	42" (1067mm)
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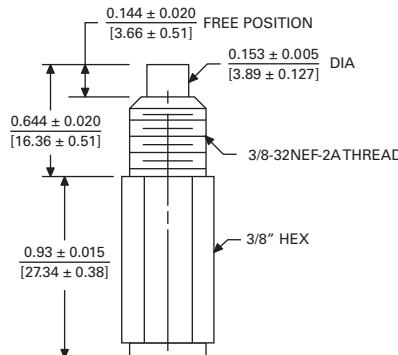
THREADED HEX BODY, FLAT & ROUND PLUNGER, 1 POLE

10AT364 - 0 3 - 10

Basic Switch & Actuator/Body Style			Operation	Termination	Lead Length
Flat Plunger	Round Plunger	Actuating Force (max)			
AT395	3AT145	10AT363	0 SPDT	1 Solder Pins	1 6" (153mm)
AT396	3AT146	10AT364	1 SPST, N.C.	2 Parallel Leads	2 12" (305mm)
		<i>std hi temp hi amp</i>	2 SPST, N.O.	3 18" (458mm)	3 24" (610mm)
		20 oz		4 30" (762mm)	5 36" (915mm)
		1 oz		6 42" (1067mm)	7 48" (1220mm)
		Pretravel (max)		8 60" (1524mm)	9 72" (1829mm)
		Movement Diff. (max)			
		Overtravel (min)			
		Positive Overtravel Stop	Yes		
		Max Force on Actuator	20 lb		
		Approx Weight (no leads)	0.6 oz		



KEYWAY 0.068 ± 0.003 WIDE X 0.025 ± 0.002 DEEP [1.73 ± 0.076] [0.64 ± 0.051]



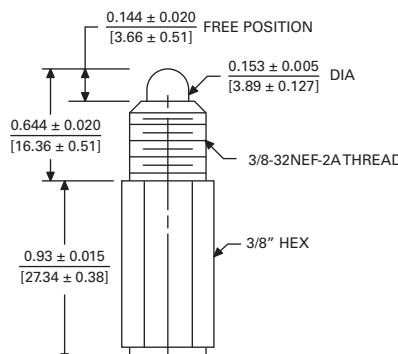
THREADED HEX BODY, FLAT PLUNGER, 1 POLE

AT268 - 2 2 - 2

Basic Switch & Actuator/Body Style			Operation	Termination	Lead Length
AT268	3AT138	10AT7			
		<i>std hi temp hi amp</i>	0 SPDT	1 Solder Pins	1 6" (153mm)
			1 SPST, N.C.	2 Parallel Leads	2 12" (305mm)
			2 SPST, N.O.	3 18" (458mm)	3 24" (610mm)
		Actuating Force (max)		4 30" (762mm)	5 36" (915mm)
		Release Force (max)		6 42" (1067mm)	7 48" (1220mm)
		Plunger Seal / MIL-S-8805	Yes	8 60" (1524mm)	9 72" (1829mm)
		Pretravel (max)	.010" (.254mm)		
		Movement Diff. (max)	.005" (.127mm)		
		Overtravel (min)	.060" (1.52mm)		
		Positive Overtravel Stop	Yes		
		Max Force on Actuator	20 lb		
		Approx Weight (no leads)	0.5 oz		



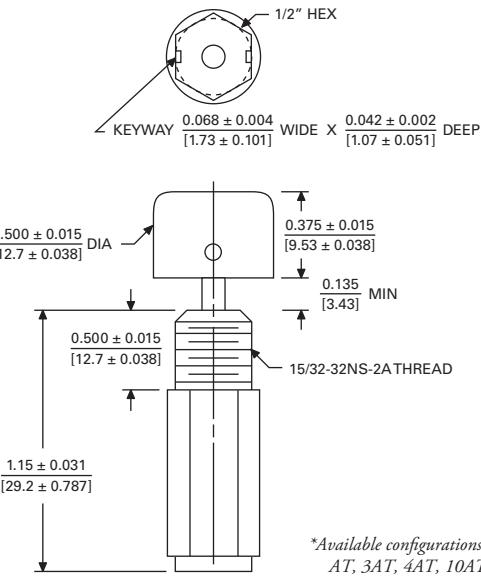
KEYWAY 0.068 ± 0.003 WIDE X 0.025 ± 0.002 DEEP [1.73 ± 0.076] [0.64 ± 0.051]



THREADED HEX BODY, ROUND PLUNGER, 1 POLE

AT269 - 2 2 - 2

Basic Switch & Actuator/Body Style			Operation	Termination	Lead Length
AT269	3AT139	10AT76			
		<i>std hi temp hi amp</i>	0 SPDT	1 Solder Pins	1 6" (153mm)
			1 SPST, N.C.	2 Parallel Leads	2 12" (305mm)
			2 SPST, N.O.	3 18" (458mm)	3 24" (610mm)
		Actuating Force (max)		4 30" (762mm)	5 36" (915mm)
		Release Force (max)		6 42" (1067mm)	7 48" (1220mm)
		Plunger Seal / MIL-S-8805	Yes	8 60" (1524mm)	9 72" (1829mm)
		Pretravel (max)	.020" (.508mm)		
		Movement Diff. (max)	.010" (.254mm)		
		Overtravel (min)	.125" (3.18mm)		
		Positive Overtravel Stop	Yes		
		Max Force on Actuator	30 lb		
		Approx Weight (no leads)	1.0 oz		



THREADED HEX BODY, PADDLE PLUNGER, 1 POLE

AT87 - 0 3 - 9

*3AT / 4AT versions available

Basic Switch & Actuator/Body Style	
AT224	10AT87
std	hi amp
104 oz	104 oz
24 oz	24 oz
Yes	Yes
Pretravel (max)	.020" (.508mm)
Movement Diff. (max)	.010" (.254mm)
Overtravel (min)	.125" (3.18mm)
Positive Overtravel Stop	Yes
Max Force on Actuator	30 lb
Approx Weight (no leads)	1.1 oz

Operation

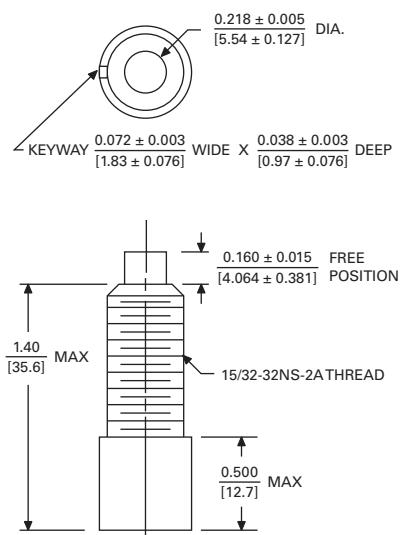
0	SPDT
1	SPST, N.C.
2	SPST, N.O.

Termination

1	Solder Pins
2	Parallel Leads
3	90° Leads
4	
5	
6	
7	
8	
9	
10	

Lead Length

1	6" (153mm)
2	12" (305mm)
3	18" (458mm)
4	24" (610mm)
5	30" (762mm)
6	36" (915mm)
7	42" (1067mm)
8	48" (1220mm)
9	60" (1524mm)
10	72" (1829mm)



THREADED, FLAT PLUNGER, 1 POLE

AT403 - 0 2 - 4

Basic Switch & Actuator/Body Style			
AT400	10AT366	AT403	10AT369
std	hi amp	std	hi amp
Actuating Force (max)	20 oz	30 oz	104 oz
Release Force (max)	1 oz	4 oz	24 oz
Plunger Seal / MIL-S-8805	No	No	Yes
Pretravel (max)	.010" (.254mm)	.020" (.51mm)	
Movement Diff. (max)	.005" (.127mm)	.005" (.127mm)	
Overtravel (min)	.125" (3.18mm)	.125" (3.18mm)	
Positive Overtravel Stop	Yes	Yes	Yes
Max Force on Actuator	30 lb	30 lb	30 lb
Approx Weight (no leads)	1.2 oz	1.2 oz	1.2 oz

Operation

0	SPDT
1	SPST, N.C.
2	SPST, N.O.

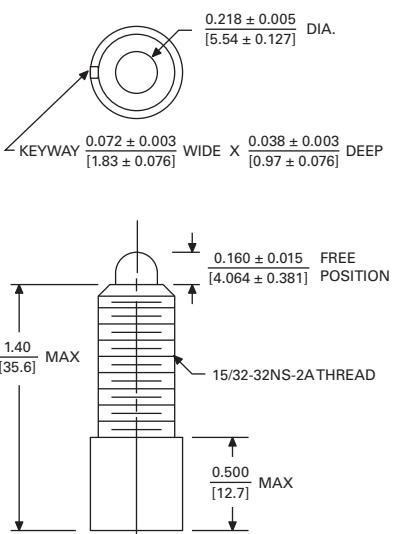
Termination

2	Parallel Leads
3	90° Leads
4	
5	
6	
7	
8	
9	
10	

Lead Length

1	6" (153mm)
2	12" (305mm)
3	18" (458mm)
4	24" (610mm)
5	30" (762mm)
6	36" (915mm)
7	42" (1067mm)
8	48" (1220mm)
9	60" (1524mm)
10	72" (1829mm)

*3AT / 4AT versions available



THREADED, ROUND PLUNGER, 1 POLE

AT401 - 2 3 - 1

Basic Switch & Actuator/Body Style			
AT401	10AT367	AT404	10AT370
std	hi amp	std	hi amp
Actuating Force (max)	20 oz	30 oz	104 oz
Release Force (max)	1 oz	4 oz	24 oz
Plunger Seal / MIL-S-8805	No	No	Yes
Pretravel (max)	.010" (.254mm)	.020" (.51mm)	
Movement Diff. (max)	.005" (.127mm)	.005" (.127mm)	
Overtravel (min)	.125" (3.18mm)	.125" (3.18mm)	
Positive Overtravel Stop	Yes	Yes	Yes
Max Force on Actuator	30 lb	30 lb	30 lb
Approx Weight (no leads)	1.2 oz	1.2 oz	1.2 oz

Operation

0	SPDT
1	SPST, N.C.
2	SPST, N.O.

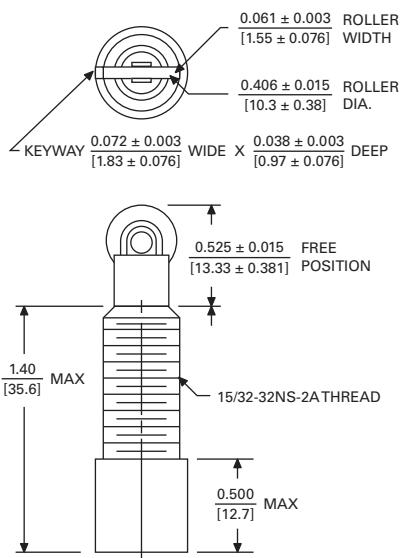
Termination

2	Parallel Leads
3	90° Leads
4	
5	
6	
7	
8	
9	
10	

Lead Length

1	6" (153mm)
2	12" (305mm)
3	18" (458mm)
4	24" (610mm)
5	30" (762mm)
6	36" (915mm)
7	42" (1067mm)
8	48" (1220mm)
9	60" (1524mm)
10	72" (1829mm)

*3AT / 4AT versions available



THREADED, ROLLER PLUNGER, 1 POLE

10AT371 - 1 3 - 9

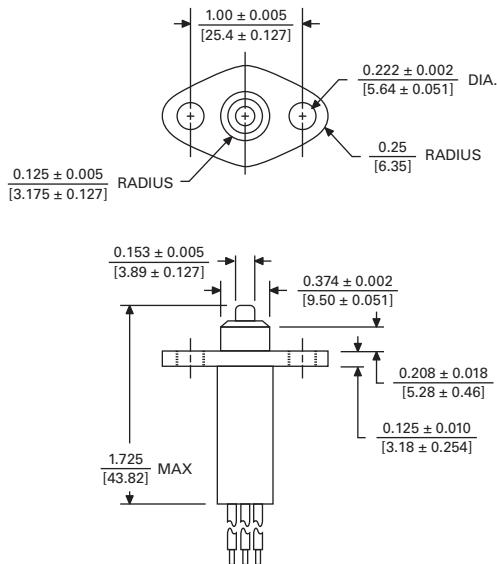
Basic Switch & Actuator/Body Style			
AT402	10AT368	AT405	10AT371
std	hi amp	std	hi amp
Actuating Force (max)			
Release Force (max)			
Plunger Seal / MIL-S-8805			
Pretravel (max)	.010" (.254mm)	.020" (.51mm)	
Movement Diff. (max)	.005" (.127mm)	.005" (.127mm)	
Overtravel (min)	.125" (3.18mm)	.125" (3.18mm)	
Positive Overtravel Stop	Yes	Yes	Yes
Max Force on Actuator	30 lb	30 lb	30 lb
Approx Weight (no leads)	1.3 oz	1.3 oz	1.3 oz

Operation	
0	SPDT
1	SPST, N.C.
2	SPST, N.O.

Termination	
2	Parallel Leads
3	90° Leads

Lead Length	
1	6" (153mm)
2	12" (305mm)
3	18" (458mm)
4	24" (610mm)
5	30" (762mm)
6	36" (915mm)
7	42" (1067mm)
8	48" (1220mm)
9	60" (1524mm)
10	72" (1829mm)

* 3AT / 4AT versions available



FLANGE MOUNT, SEALED PLUNGER, 1 POLE

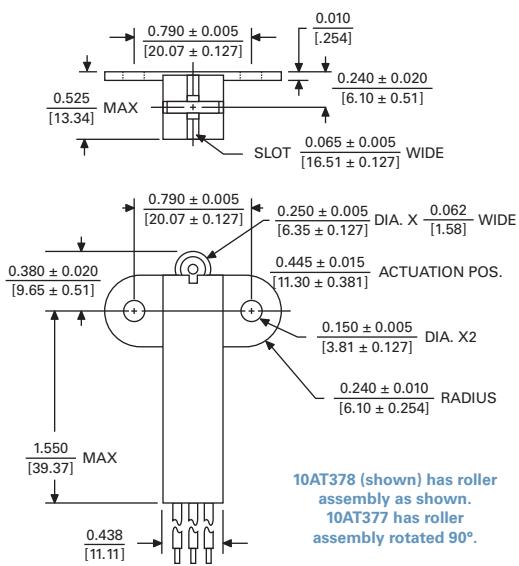
10AT376 - 0 2 - 7

Basic Switch & Actuator/Body Style	
10AT376	hi amp
0	SPDT
Actuating Force (max)	
Release Force (max)	
Plunger Seal / MIL-S-8805	
Pretravel (max)	.040" (1.02mm)
Movement Diff. (max)	.010" (.254mm)
Overtravel (min)	.125" (3.18mm)
Positive Overtravel Stop	Yes
Max Force on Actuator	30 lbs
Approx Weight (no leads)	1.1 oz

Operation	
0	SPDT
1	SPST, N.C.
2	SPST, N.O.

Termination	
2	Parallel Leads

Lead Length	
1	6" (153mm)
2	12" (305mm)
3	18" (458mm)
4	24" (610mm)
5	30" (762mm)
6	36" (915mm)
7	42" (1067mm)
8	48" (1220mm)
9	60" (1524mm)
10	72" (1829mm)



FLANGE MOUNT, SEALED ROLLER PLUNGER, 1 POLE

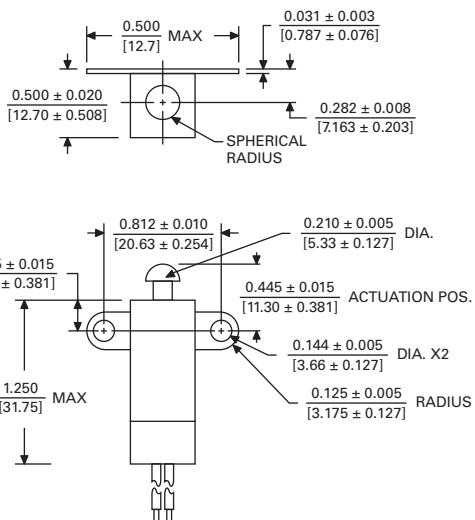
10AT377 - 1 2 - 5

Basic Switch & Actuator/Body Style	
10AT377	10AT378
hi amp	hi amp
Actuating Force (max)	
Release Force (max)	
Plunger Seal / MIL-S-8805	
Pretravel (max)	.040" (1.02mm)
Movement Diff. (max)	.010" (.254mm)
Overtravel (min)	.125" (3.18mm)
Positive Overtravel Stop	Yes
Max Force on Actuator	30 lbs
Approx Weight (no leads)	1.2 oz

Operation	
0	SPDT
1	SPST, N.C.
2	SPST, N.O.

Termination	
2	Parallel Leads

Lead Length	
1	6" (153mm)
2	12" (305mm)
3	18" (458mm)
4	24" (610mm)
5	30" (762mm)
6	36" (915mm)
7	42" (1067mm)
8	48" (1220mm)
9	60" (1524mm)
10	72" (1829mm)



FLANGE MOUNT, UNSEALED ROUND PLUNGER, 1 POLE

10AT379 - 1 2 - 9

Basic Switch & Actuator/Body Style

10AT379

hi amp

Actuating Force (max)	30 oz
Release Force (max)	4 oz
Plunger Seal / MIL-S-8805	No
Pretravel (max)	.010" (.254mm)
Movement Diff. (max)	.010" (.254mm)
Overtravel (min)	.060" (1.52mm)
Positive Overtravel Stop	Yes
Max Force on Actuator	80 oz
Approx Weight (no leads)	0.6 oz

Operation

0

SPDT

1

SPST, N.C.

2

SPST, N.O.

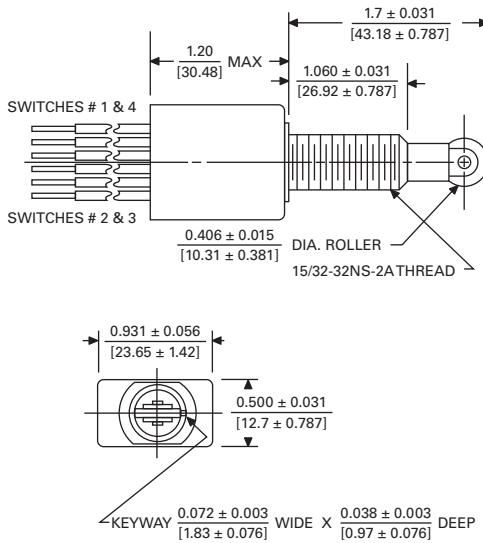
Termination

2

Parallel Leads

Lead Length

1	6" (153mm)
2	12" (305mm)
3	18" (458mm)
4	24" (610mm)
5	30" (762mm)
6	36" (915mm)
7	42" (1067mm)
8	48" (1220mm)
9	60" (1524mm)
10	72" (1829mm)



THREADED, SEALED ROLLER PLUNGER, 2 POLE

10AT373 - 3 3 - 1

Basic Switch & Actuator/Body Style

3AT147

10AT373

hi temp

hi amp

Actuating Force (max)	160 oz
Release Force (max)	16 oz
Plunger Seal / MIL-S-8805	Yes
Pretravel (max)	.030" (.76mm)
Movement Diff. (max)	.020" (.51mm)
Overtravel (min)	.200" (5.1mm)
Positive Overtravel Stop	Yes
Max Force on Actuator	30 lb
Approx Weight (no leads)	3.4 oz

Operation

3

DPDT

4

DPST, N.C.

5

DPST, N.O.

6

DPST, NC/NO

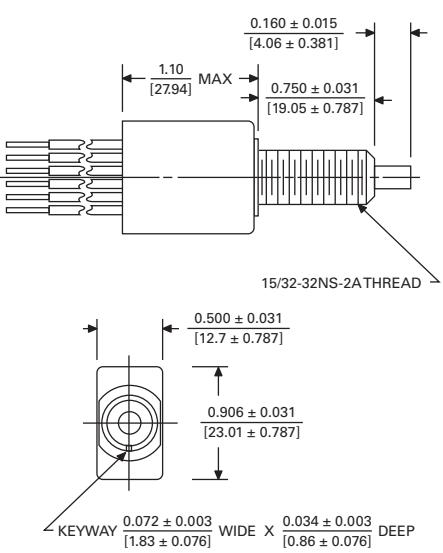
Termination

2

Parallel Leads

Lead Length

1	6" (153mm)
2	12" (305mm)
3	18" (458mm)
4	24" (610mm)
5	30" (762mm)
6	36" (915mm)
7	42" (1067mm)
8	48" (1220mm)
9	60" (1524mm)
10	72" (1829mm)



THREADED, SEALED FLAT PLUNGER, 2 POLE

AT391 - 3 2 - 7

Basic Switch & Actuator/Body Style

AT391

3AT148

10AT358

std

hi temp

hi amp

Actuating Force (max)	160 oz
Release Force (max)	16 oz
Plunger Seal / MIL-S-8805	Yes
Pretravel (max)	.030" (.76mm)
Movement Diff. (max)	.020" (.51mm)
Overtravel (min)	.125" (3.18mm)
Positive Overtravel Stop	Yes
Max Force on Actuator	30 lb
Approx Weight (no leads)	1.4 oz

Operation

3

DPDT

4

DPST, N.C.

5

DPST, N.O.

6

DPST, N.C./N.O.

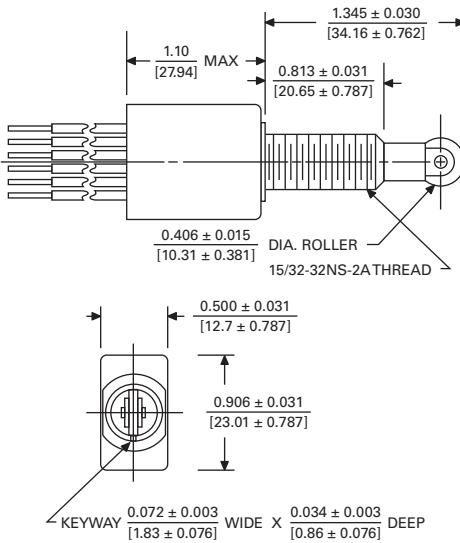
Termination

2

Parallel Leads

Lead Length

1	6" (153mm)
2	12" (305mm)
3	18" (458mm)
4	24" (610mm)
5	30" (762mm)
6	36" (915mm)
7	42" (1067mm)
8	48" (1220mm)
9	60" (1524mm)
10	72" (1829mm)



THREADED, SEALED ROLLER PLUNGER, 2 POLE

AT392 - 4 3 - 2

Basic Switch & Actuator/Body Style

AT392 | 10AT359

std

hi amp

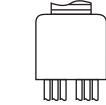
Actuating Force (max)	
Release Force (max)	
Plunger Seal / MIL-S-8805	
Pretravel (max)	.030" (.76mm)
Movement Diff. (max)	.020" (.51mm)
Overtravel (min)	.125" (3.18mm)
Positive Overtravel Stop	Yes
Max Force on Actuator	30 lb
Approx Weight (no leads)	1.4 oz

Operation

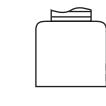
3	DPDT
4	DPST, N.C.
5	DPST, N.O.
6	DPST, N.C./N.O.

Termination

2 Parallel Leads

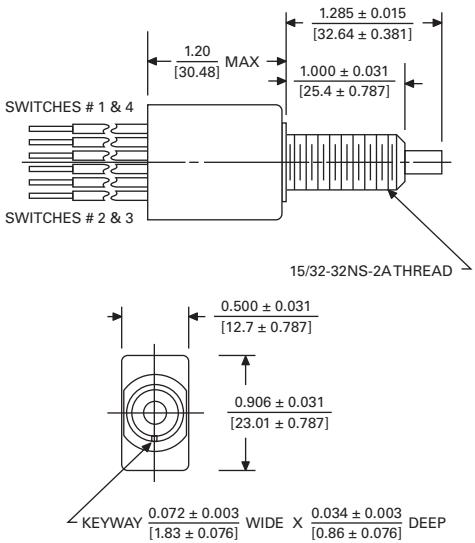


3 90° Leads



Lead Length

1	6" (153mm)
2	12" (305mm)
3	18" (458mm)
4	24" (610mm)
5	30" (762mm)
6	36" (915mm)
7	42" (1067mm)
8	48" (1220mm)
9	60" (1524mm)
10	72" (1829mm)



THREADED, SEALED FLAT PLUNGER, 2 POLE

AT406 - 6 2 - 6

Basic Switch & Actuator/Body Style

AT406 | 10AT372

hi amp

hi amp

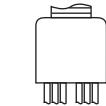
Actuating Force (max)	
Release Force (max)	
Plunger Seal / MIL-S-8805	
Pretravel (max)	.030" (.76mm)
Movement Diff. (max)	.020" (.51mm)
Overtravel (min)	.200" (5.1mm)
Positive Overtravel Stop	Yes
Max Force on Actuator	30 lb
Approx Weight (no leads)	1.6 oz

Operation

3	DPDT
4	DPST, N.C.
5	DPST, N.O.
6	DPST, N.C./N.O.

Termination

2 Parallel Leads

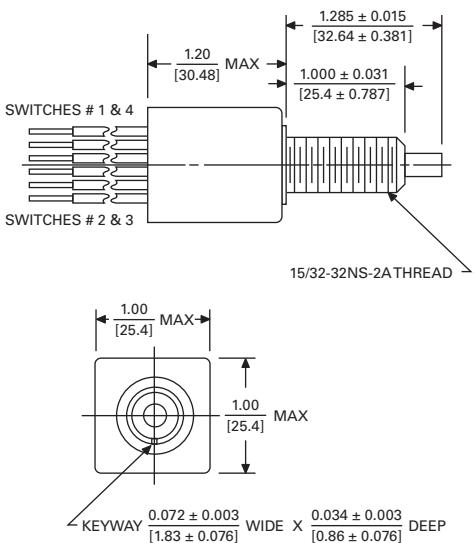


3 90° Leads



Lead Length

1	6" (153mm)
2	12" (305mm)
3	18" (458mm)
4	24" (610mm)
5	30" (762mm)
6	36" (915mm)
7	42" (1067mm)
8	48" (1220mm)
9	60" (1524mm)
10	72" (1829mm)



THREADED, SEALED FLAT PLUNGER, 3 OR 4 POLE

AT409 - 9 2 - 4

Basic Switch & Actuator/Body Style

AT409 | 10AT375

hi amp

hi amp

Actuating Force (max)	
Release Force (max)	
Plunger Seal / MIL-S-8805	
Pretravel (max)	.030" (.76mm)
Movement Diff. (max)	.020" (.51mm)
Overtravel (min)	.200" (5.1mm)
Positive Overtravel Stop	Yes
Max Force on Actuator	30 lb
Approx Weight (no leads)	3.4 oz

Operation

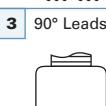
7	3PDT
8	3PST, N.C.
9	3PST, N.O.
10	4PDT
11	4PST, N.C.
12	4PST, N.O.

Termination

2 Parallel Leads



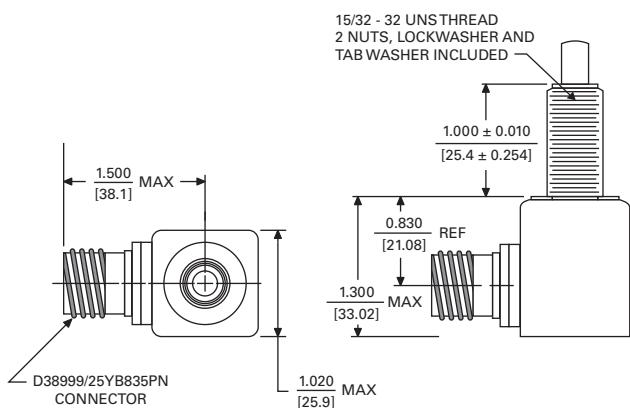
3 90° Leads



Lead Length

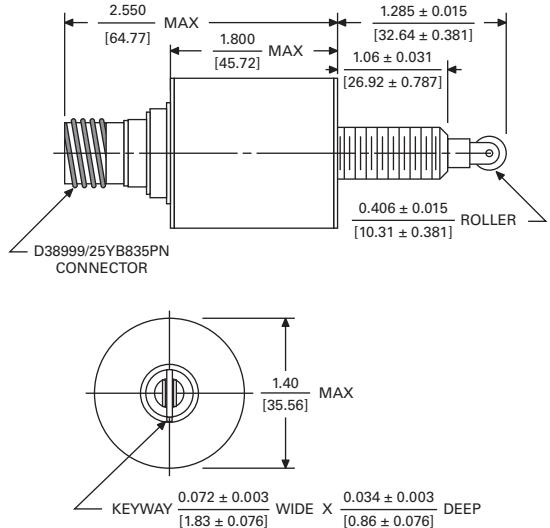
1	6" (153mm)
2	12" (305mm)
3	18" (458mm)
4	24" (610mm)
5	30" (762mm)
6	36" (915mm)
7	42" (1067mm)
8	48" (1220mm)
9	60" (1524mm)
10	72" (1829mm)

PLUNGER SWITCH, 1 POLE



10AT482 - 1	
Basic Switch & Actuator/Body Style	Operation
10AT482	1 SPST
<i>std</i>	
112 oz	
16 oz	
.020" (.508mm)	
.010" (.254mm)	
.125" (3.18mm)	
Approx Weight (no leads)	4 oz

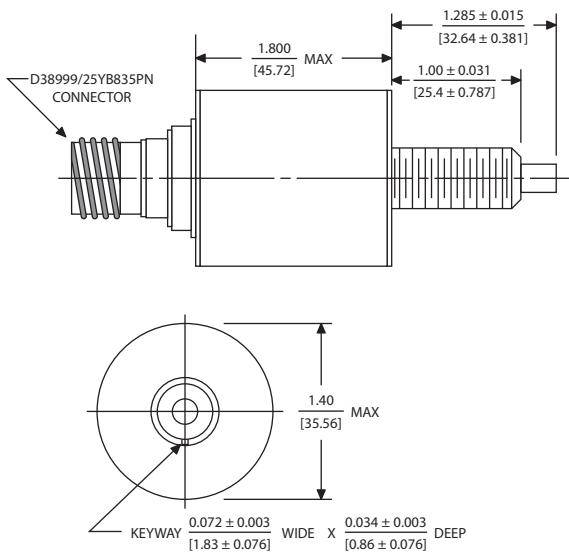
*Various connectors available



ROLLER PLUNGER SWITCH, 4 POLE

10AT490 - 1	
Basic Switch & Actuator/Body Style	Operation
10AT490	1 4PDT
<i>std</i>	
160 oz	
16 oz	
.030" (.76mm)	
.020" (.51mm)	
.200" (5.08mm)	
30 lbs	
5.1 oz	

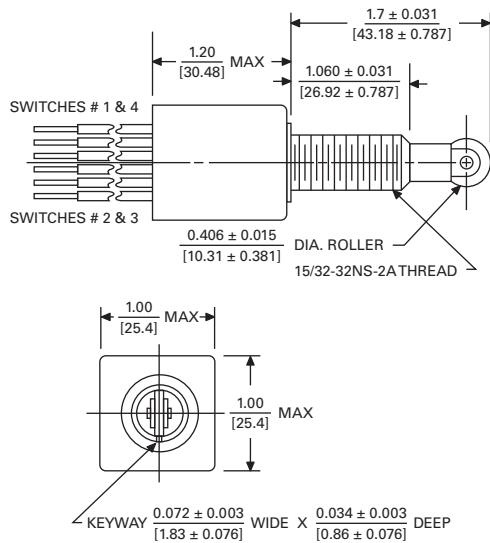
*Various connectors available



FLAT PLUNGER SWITCH, 4 POLE

10AT493 - 1	
Basic Switch & Actuator/Body Style	Operation
10AT493	1 4PDT
<i>std</i>	
160 oz	
16 oz	
.030" (.76mm)	
.020" (.51mm)	
.200" (5.08mm)	
30 lbs	
5.1 oz	

*Various connectors available



THREADED, SEALED ROLLER PLUNGER, 3 OR 4 POLE

AT408 - 7 3 - 1

Basic Switch & Actuator/Body Style

AT408 10AT374

hi amp hi amp

Operation

7 3PDT

8 3PST, N.C.

9 3PST, N.O.

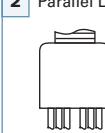
10 4PDT

11 4PST, N.C.

12 4PST, N.O.

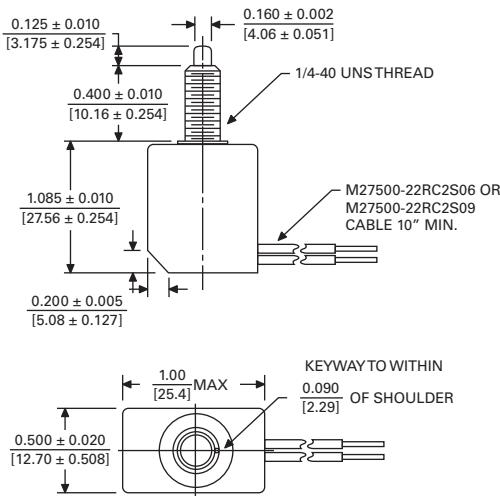
Termination

2 Parallel Leads



Lead Length

1	6"	(153mm)
2	12"	(305mm)
3	18"	(458mm)
4	24"	(610mm)
5	30"	(762mm)
6	36"	(915mm)
7	42"	(1067mm)
8	48"	(1220mm)
9	60"	(1524mm)
10	72"	(1829mm)



SMALLEST HERMETIC 2-POLE, PLUNGER (FLAT) SWITCH

10AT503 - 6 3 - 8

Basic Switch & Actuator/Body Style

3AT149 10AT503

hi temp hi amp

Operation

3 DPDT

4 DPST, N.C.

5 DPST, N.O.

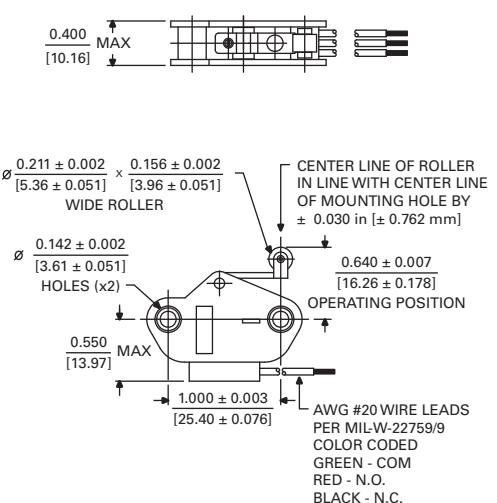
6 DPST, N.C / N.O.

Termination

3 90° Leads

Lead Length

1	6"	(153mm)
2	12"	(305mm)
3	18"	(458mm)
4	24"	(610mm)
5	30"	(762mm)
6	36"	(915mm)
7	42"	(1067mm)
8	48"	(1220mm)
9	60"	(1524mm)
10	72"	(1829mm)



SIDE PLATE, RIGHT ARM, 1 POLE

AT355 - 2 3 - 8

Basic Switch & Actuator/Body Style

AT355 3AT150 10AT313

std hi temp hi amp

Operation

0 SPDT

1 SPST, N.C.

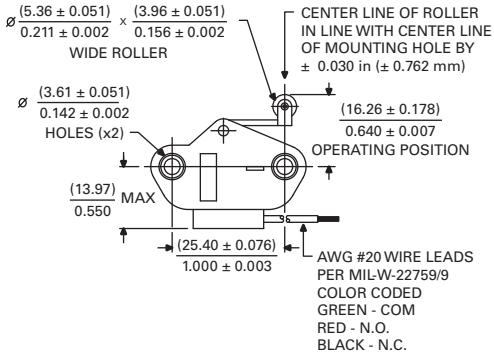
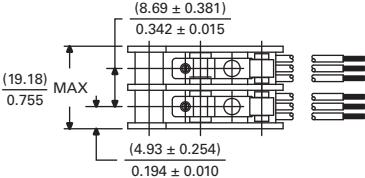
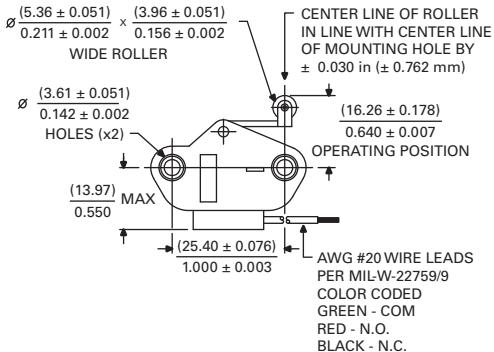
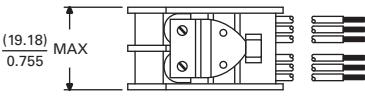
2 SPST, N.O.

Termination

3 90° Leads

Lead Length

1	6"	(153mm)
2	12"	(305mm)
3	18"	(458mm)
4	24"	(610mm)
5	30"	(762mm)
6	36"	(915mm)
7	42"	(1067mm)
8	48"	(1220mm)
9	60"	(1524mm)
10	72"	(1829mm)



SIDE PLATE, RIGHT ARM, 2 POLE

10AT314 - 3 3 - 4

Basic Switch & Actuator/Body Style	
AT356	10AT314
std	hi amp
48 oz	48 oz
4 oz	4 oz
.040" (1.02mm)	.040" (1.02mm)
Movement Diff. (max)	.040" (1.02mm)
Overtravel (min)	.125" (3.18mm)
Positive Overtravel Stop	Yes
Max Force on Actuator	10 lbs
Approx Weight (no leads)	0.70 oz

Operation	
3	DPDT
4	DPST, N.C.
5	DPST, N.O.
6	DPST, N.C / N.O.

Termination	
3	90° Leads

Lead Length	
1	6" (153mm)
2	12" (305mm)
3	18" (458mm)
4	24" (610mm)
5	30" (762mm)
6	36" (915mm)
7	42" (1067mm)
8	48" (1220mm)
9	60" (1524mm)
10	72" (1829mm)

SIDE PLATE, RIGHT ARM, 2 POLE

10AT315 - 5 3 - 5

Basic Switch & Actuator/Body Style	
AT357	10AT315
std	hi amp
24 oz	24 oz
4 oz	4 oz
.040" (1.02mm)	.040" (1.02mm)
Movement Diff. (max)	.030" (.76mm)
Overtravel (min)	.125" (3.18mm)
Positive Overtravel Stop	Yes
Max Force on Actuator	10 lbs
Approx Weight (no leads)	0.80 oz

Operation	
3	DPDT
4	DPST, N.C.
5	DPST, N.O.
6	DPST, N.C / N.O.

Termination	
3	90° Leads

Lead Length	
1	6" (153mm)
2	12" (305mm)
3	18" (458mm)
4	24" (610mm)
5	30" (762mm)
6	36" (915mm)
7	42" (1067mm)
8	48" (1220mm)
9	60" (1524mm)
10	72" (1829mm)

LEAF SPRING SWITCH, 1 POLE

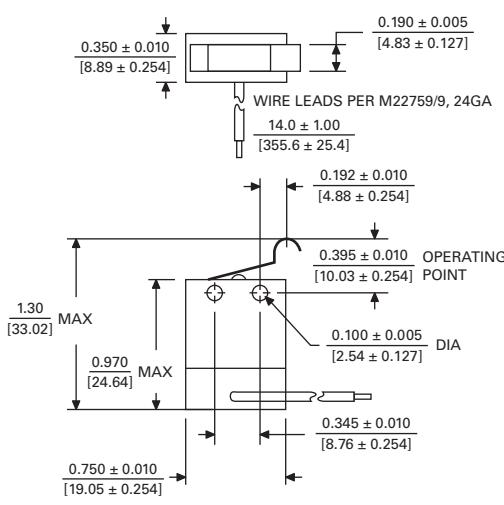
10AT505 - 0 3 - 1

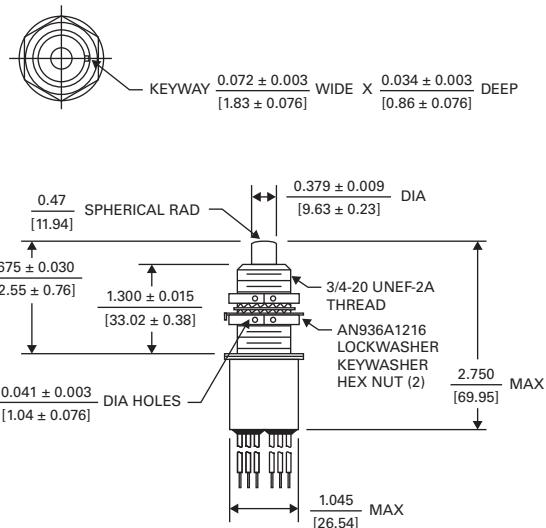
Basic Switch & Actuator/Body Style	
3AT151	10AT505
hi temp	hi amp
20 oz	
Plunger Seal / MIL-S-8805	Yes
Pretravel (max)	.035" (.89mm)
Release Force (max)	4.0 oz
Movement Diff. (max)	.010" (.254mm)
Overtravel (min)	.065" (1.65mm)
Positive Overtravel Stop	Yes
Max Force on Actuator	5 lb
Approx Weight (no leads)	0.6 oz

Operation	
0	SPDT

Termination	
3	90° Leads

Lead Length	
1	6" (153mm)
2	12" (305mm)
3	18" (458mm)
4	24" (610mm)
5	30" (762mm)
6	36" (915mm)
7	42" (1067mm)
8	48" (1220mm)
9	60" (1524mm)
10	72" (1829mm)





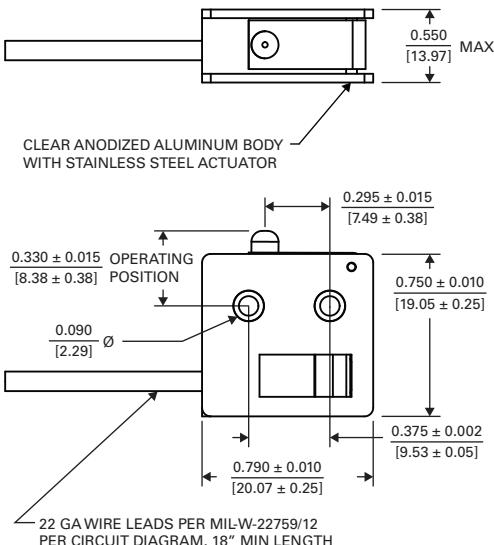
ROUNDED PLUNGER SWITCH, 2 POLE

3AT152 - 3 2 - 10							
Basic Switch & Actuator/Body Style		Termination		Lead Length			
3AT152		Operation		Termination		Lead Length	
3	DPDT	2	Parallel Leads	1	6" (153mm)		
4	DPST, N.C.	2	12" (305mm)	3	18" (458mm)		
5	DPST, N.O.	4	24" (610mm)	5	30" (762mm)		
6	DPST, N.C./N.O.	6	36" (915mm)	7	42" (1067mm)		
		8	48" (1220mm)	9	60" (1524mm)		
		10	72" (1829mm)				

Actuating Force (max)
Release Force (min)
Pretravel (max)
Movement Diff. (max)
Overtravel (min)
Max Force on Actuator
Approx Weight (no leads)

Ref: MS24594-1 & M8805/41

*Various connectors available



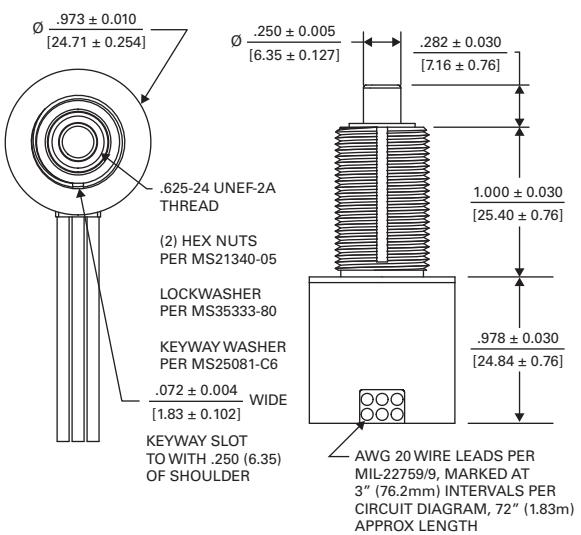
SIDE PLATE, 1 POLE

10AT511 - 0 3 - 10							
Basic Switch & Actuator/Body Style		Termination		Lead Length			
3AT137 10AT511		Operation		Termination		Lead Length	
0	SPDT	3	90° Leads	1	6" (153mm)		
1	SPST, N.C.	2	12" (305mm)	3	18" (458mm)		
2	SPST, N.O.	4	24" (610mm)	5	30" (762mm)		
		6	36" (915mm)	7	42" (1067mm)		
		8	48" (1220mm)	9	60" (1524mm)		
		10	72" (1829mm)				

Actuating Force (max)
Release Force (max)
Movement Diff. (max)
Overtravel (min)

Ref: MS27216 & M8805/8

*Various connectors available



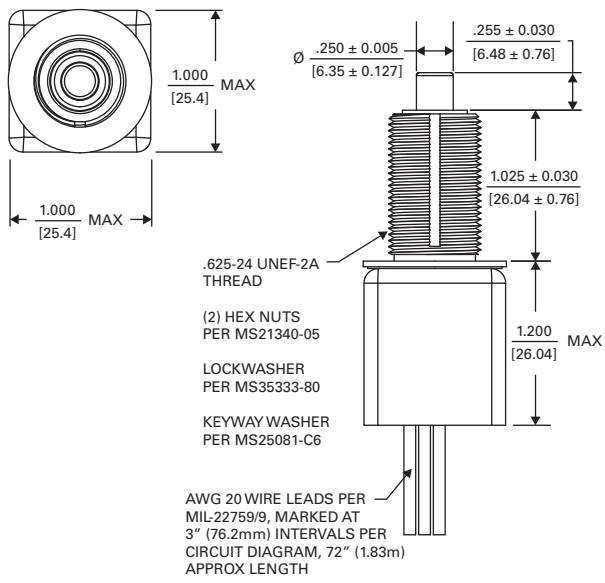
FLAT PLUNGER SWITCH, 2 POLE

10AT506 - 3 2 - 10							
Basic Switch & Actuator/Body Style		Termination		Lead Length			
10AT506		Operation		Termination		Lead Length	
3	DPDT	2	Parallel Leads	1	6" (153mm)		
4	DPST, N.C.	2	12" (305mm)	3	18" (458mm)		
5	DPST, N.O.	4	24" (610mm)	5	30" (762mm)		
6	DPST, N.C./N.O.	6	36" (915mm)	7	42" (1067mm)		
		8	48" (1220mm)	9	60" (1524mm)		
		10	72" (1829mm)				

Actuating Force (max)
Release Force (min)
Pretravel (max)
Movement Diff. (max)
Overtravel (min)
Max Force on Actuator
Approx Weight (no leads)

Ref: M8805/80-01

*Various connectors available



FLAT PLUNGER SWITCH, 3 or 4 POLE

10AT507 - 3 2 - 10

Basic Switch & Actuator/Body Style	
10AT507	
<i>hi temp</i>	
96 to 192 oz	
64 oz	
.030" (7.62mm)	
.010" (.254mm)	
.250" (6.35mm)	
192 oz	
Approx Weight (no leads)	
7.4 oz	

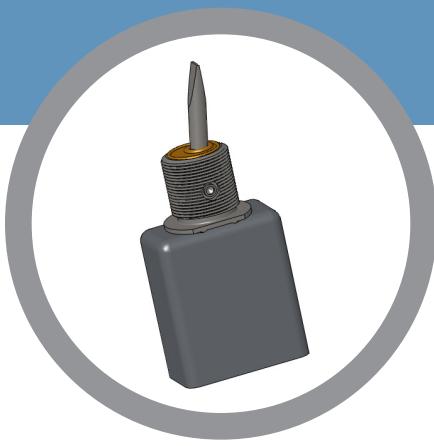
Operation	
7	3PDT
8	3PST, N.C.
9	3PST, N.O.
10	4PDT
11	4PST, N.C.
12	4PST, N.O.

Termination	
2	Parallel Leads
3	90° Angle Leads

Lead Length	
1	6" (153mm)
2	12" (305mm)
3	18" (458mm)
4	24" (610mm)
5	30" (762mm)
6	36" (915mm)
7	42" (1067mm)
8	48" (1220mm)
9	60" (1524mm)
10	72" (1829mm)

Ref: M8805/80-04

*Various connectors available



KLIXON® | 10AT / 11AT / 12AT Series

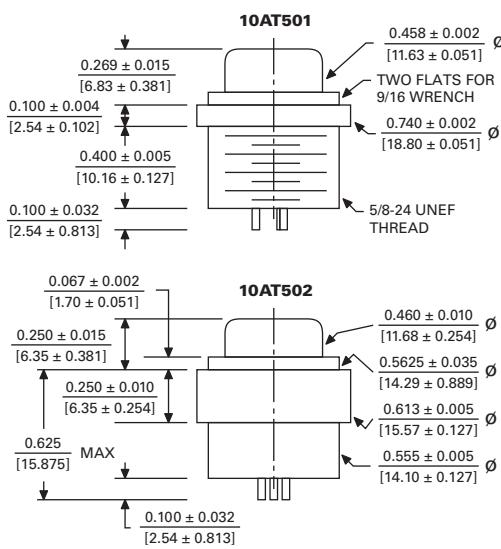
Hermetic Control Switch Packages

INTRODUCTION

The Klixon® 10AT series are stainless steel, hermetic position limit switches, Klixon® 11AT and 12AT series are position control switches. All are ideal for extremely harsh and demanding environments as found in aircraft, military, aerospace, and aircraft engines applications. Klixon® precision hermetic position switches have been used for over 40 years in a wide range of applications, and can be found on virtually all commercial and military aircraft, as well as various space vehicles and satellites worldwide.

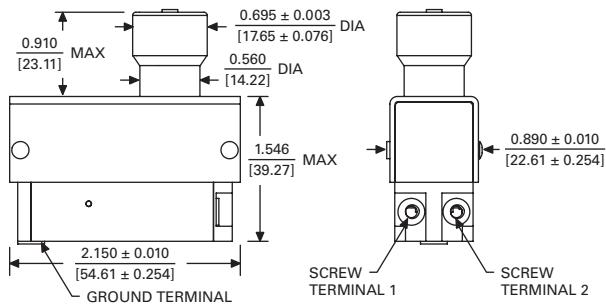
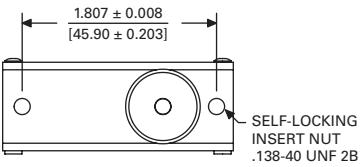
SPECIFICATIONS

Current Rating (Resistance Inductive Lamp)	4 amps, 28VDC 1 amp, 28VDC 2 amp, 28VDC
Dielectric Strength	1050 volts (RMS) Terminal to Case, 800 volts (RMS) Terminal to Terminal
Life Cycles	25,000 cycles @ rated load, mechanical life of 100,000 cycles
Ambient Temperature Range	-85°F to +275°F (-65°C to +135C)
Seal	Hermetic per MIL-PRF-8805, design enclosure 5
Max Leak Rate	1x10 ⁻⁸ C.C. std. HE/sec @ 1 ATM differential
Voltage Drop at 1 amp	0.040 volts max
Insulation	100 megaohms min
Vibration Resistance	65G, 10-2000Hz, .5 DA or 65 G RMS
Shock Resistance	200 G, 6 ms sawtooth



HERMETIC PUSH BUTTON MOMENTARY SWITCH

Basic Switch & Actuator/Body Style		Button Color	Operation	Termination	Lead Length
10AT501	10AT502	1 Red	0 SPDT	1 Solder Pins	1 6" (153mm)
		2 Black	1 SPDT, N.C.	2 Parallel Leads	2 12" (305mm)
		3 Gray	2 SPDT, N.O.		3 18" (458mm)
<i>Actuating Force (max)</i>		4 24"	<i>0.040" (1.02mm)</i>		4 610mm)
<i>Pretavel (max)</i>			.030" (.76mm)		5 30" (762mm)
<i>Movement Diff. (max)</i>			.050" (1.27mm)		6 36" (915mm)
<i>Total Travel (min)</i>			.125" (3.18mm)		7 42" (1067mm)
<i>Max Force on Actuator</i>			10 lbs		8 48" (1220mm)
<i>Approx Weight</i>			0.80 oz		9 60" (1524mm)
					10 72" (1829mm)



FOOT SWITCH (CONTROL SWITCH)

10AT504 - 5 1 - 5

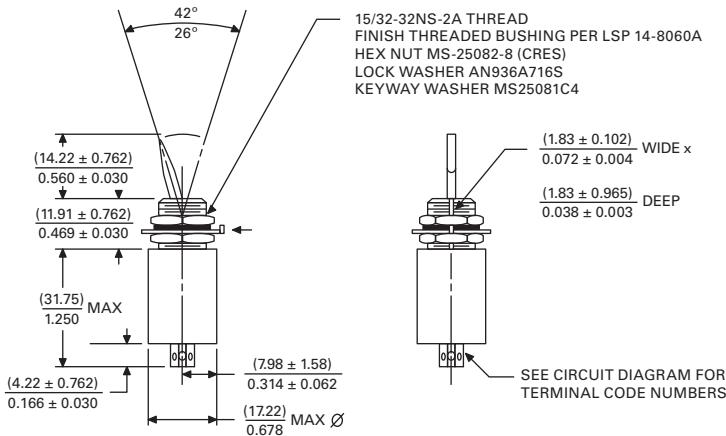
Basic Switch & Actuator/Body Style	
10AT504	
Actuating Force (max)	112 to 176 oz
Pretravel (max)	.090" (2.29mm)
Movement Diff. (max)	.050" (1.27mm)
Total Travel (min)	.165" (4.19mm)
Positive Overtravel Stop	Yes
Max Force on Actuator	20 lbs
Approx Weight	0.9 oz

Operation
5 DPST, N.O.

Termination
1 Screws

Lead Length	
1	6" (153mm)
2	12" (305mm)
3	18" (458mm)
4	24" (610mm)
5	30" (762mm)
6	36" (915mm)
7	42" (1067mm)
8	48" (1220mm)
9	60" (1524mm)
10	72" (1829mm)

POSITION "B" POSITION "A"
(KEYWAY SIDE)



Basic Switch & Actuator/Body Style	
11AT1	
Actuating Force	112 to 176 oz
Current Capacity (28Vdc)	3.5A (res) / 1.5A (ind)

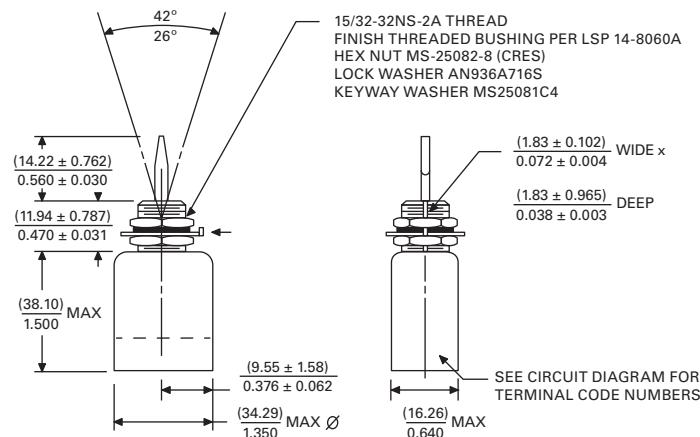
TOGGLE SWITCH

11AT1 - 0 1

Operation	
Termination	
0 SPDT	Solder Pins
1 SPST, N.C.	
2 SPST, N.O.	

Toggle Position	Toggle Action	Circuit
POSITION "A"	MAINTAINED	
POSITION "B"	MAINTAINED	

POSITION "B" POSITION "A"
(KEYWAY SIDE)



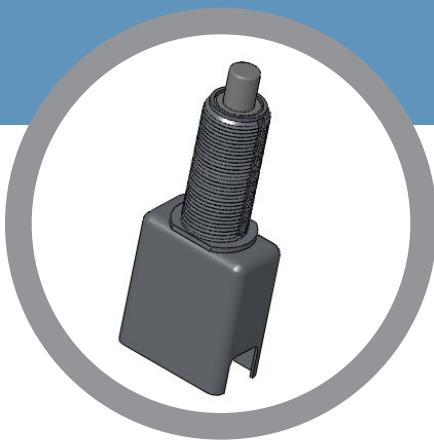
Basic Switch & Actuator/Body Style	
12AT1	
Actuating Force	16 to 64 oz
Current Capacity (28Vdc)	3.5A (res) / 1.5A (ind)

TOGGLE SWITCH, SP3T

12AT1 - 3 1

Operation	
Termination	
3 SP3T	Solder Pins

Toggle Position	Toggle Action	Circuit
POSITION "A"	MAINTAINED	
CENTER	MAINTAINED	
POSITION "B"	MAINTAINED	



KLIXON | Military Qualified 10AT Series

Snap Action Precision Position Switches

FEATURES

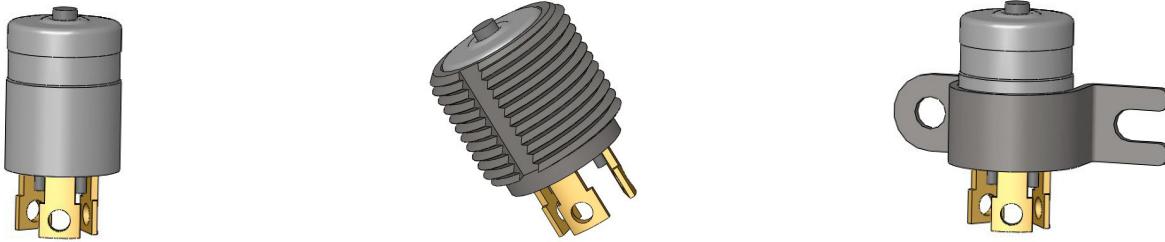
- Stainless steel, hermetic seal construction
- Rated up to 4 amps, 30VDC
- MIL-PRF-8805 qualified
- Various mounting configurations for custom applications
- Excellent shock and vibration resistance
- Distributor stock available

INTRODUCTION

The Klixon® 10AT series are hermetic position switches ideal for extremely harsh and demanding environments as found in aircraft, military, aerospace, and aircraft engines applications. Klixon precision hermetic position switches have been used for over 40 years in a wide range of applications, and can be found on virtually all commercial and military aircraft, as well as various space vehicles and satellites worldwide.

SPECIFICATIONS	
Current Rating, Resistance	4 amps, 28VDC
Current Rating, Inductive	1 amp, 28VDC
Current Rating, Lamp	2 amps, 28VDC
Dielectric Strength	1050 volts (RMS) Terminal to Case 800 volts (RMS) Terminal to Terminal
Life Cycles	25,000 cycles @ rated load, mechanical life of 100,000 cycles
Ambient Temperature Range	-85°F to +275°F (-65°C to +135C)
Seal	Hermetic per MIL-PRF-8805, design enclosure 5
Max Leak Rate	1×10^{-8} C.C. std. HE/sec @ 1 ATM differential
Voltage Drop at 1 amp	0.040 volts max
Insulation	100 megaohms min
Vibration Resistance	65G, 10-2000Hz, .5 DA or 65 G RMS
Shock Resistance	200 G, 6 ms sawtooth

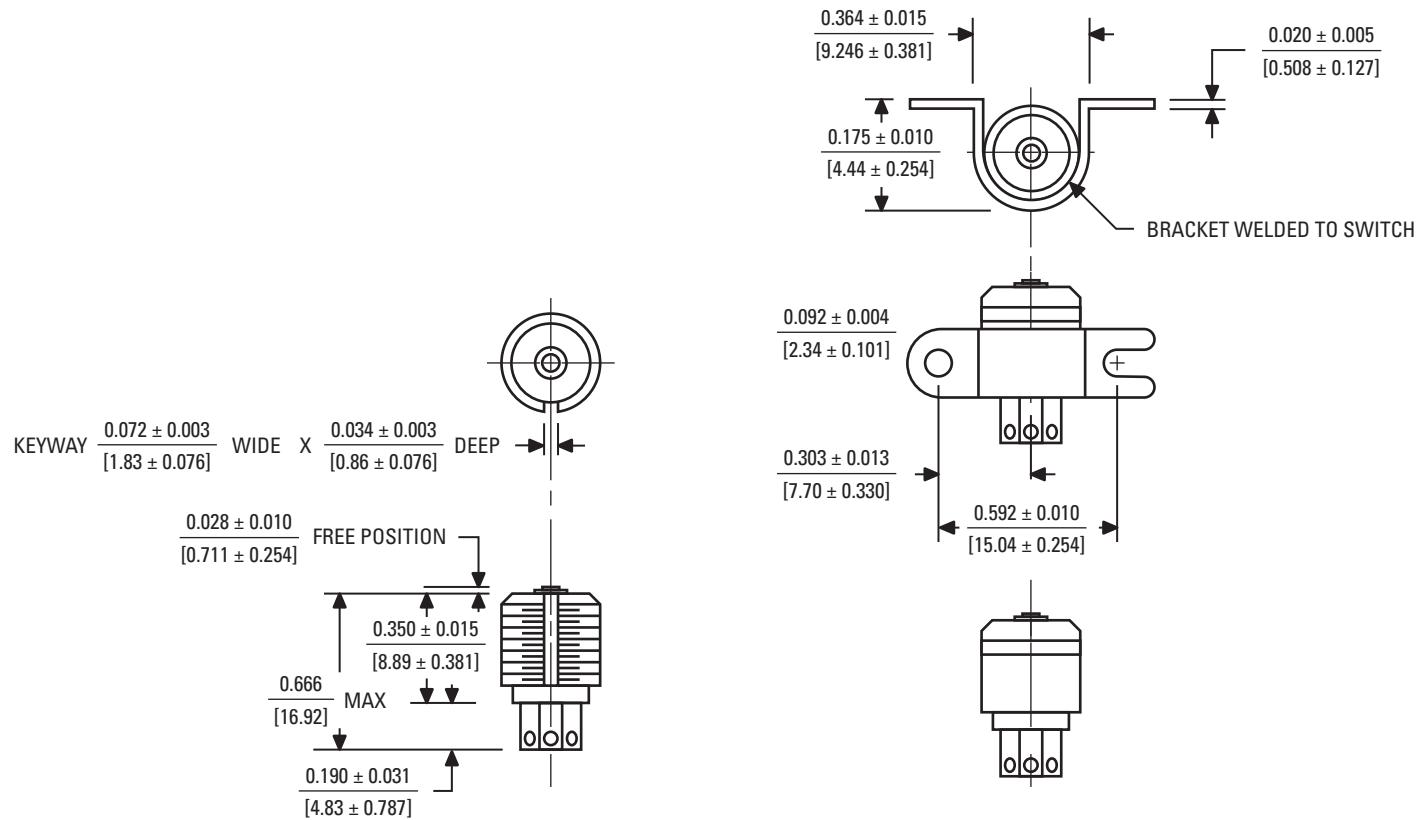


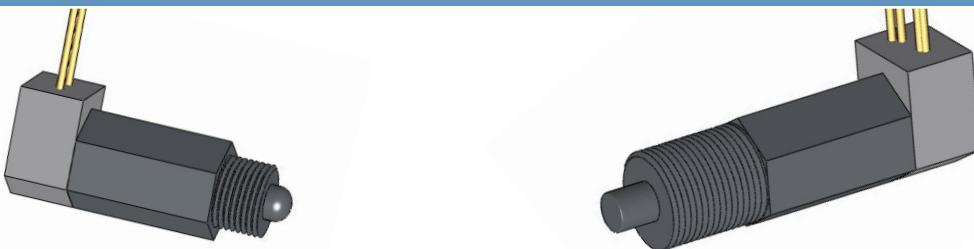


MIL-S-8805 CROSS REFERENCE CHART (SPDT)

Mil Spec	Sensata PN	Plunger Type	Wire Leads	Threaded Mount	Actuating Force	Movement Differential	Pretravel	Overtravel	Release Force
M8805/68-022	10AT117-01	Flat	No Wires	None	30 oz max	0.005" max	0.009" max	0.002" min	4 oz min
M8805/68-023	10AT17-01	Flat	No Wires	7/16-32NS-2A	30 oz max	0.005" max	0.009" max	0.002" min	4 oz min
M8805/68-024	10AT17-02-10	Flat	Parallel	7/16-32NS-2A	30 oz max	0.005" max	0.009" max	0.002" min	4 oz min
M8805/68-025	10AT17-03-10	Flat	90° Angle	7/16-32NS-2A	30 oz max	0.005" max	0.009" max	0.002" min	4 oz min
M8805/68-026	10AT15-01	Flat	No Wires	Bracket Mount	30 oz max	0.005" max	0.009" max	0.002" min	4 oz min
M8805/68-027	10AT15-02-10	Flat	Parallel	Bracket Mount	30 oz max	0.005" max	0.009" max	0.002" min	4 oz min
M8805/68-028	10AT15-03-10	Flat	90° Angle	Bracket Mount	30 oz max	0.005" max	0.009" max	0.002" min	4 oz min

DIMENSIONAL DRAWINGS – Threaded Mount (10AT17-01), Basic Switch (10AT117-01), Bracket Mount (10AT15-01), Flat Plunger

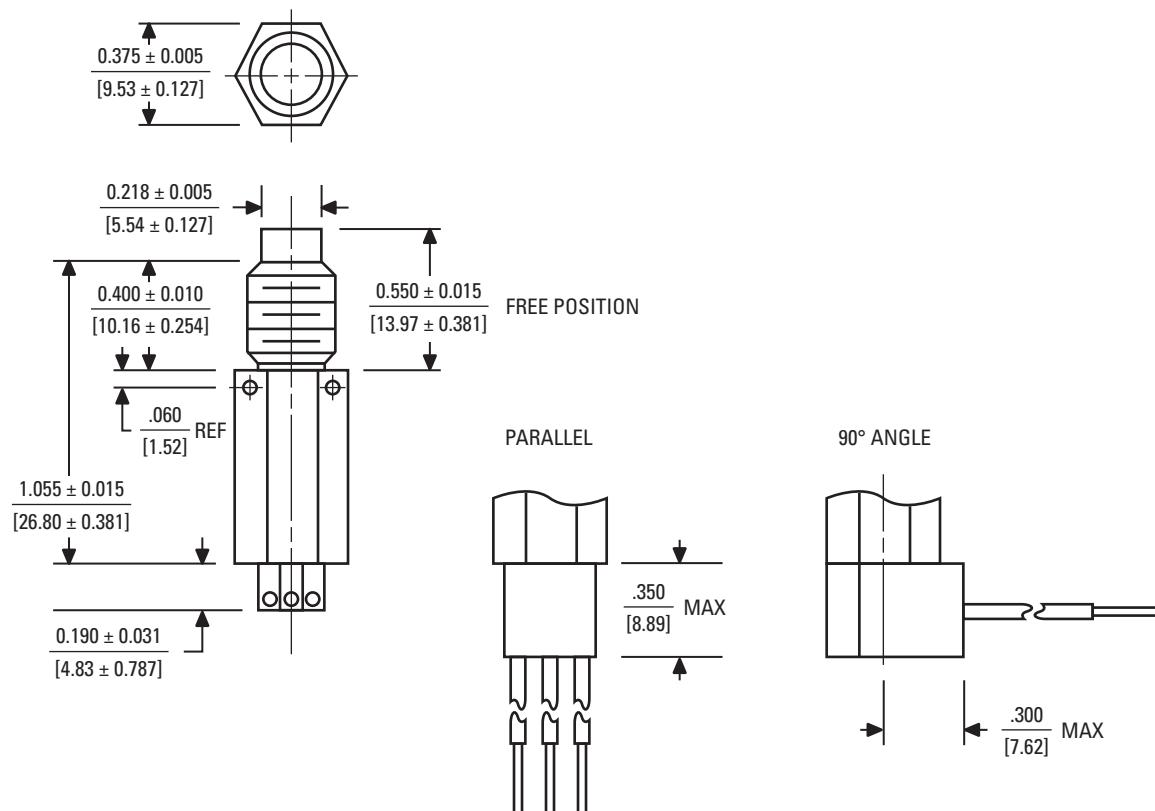


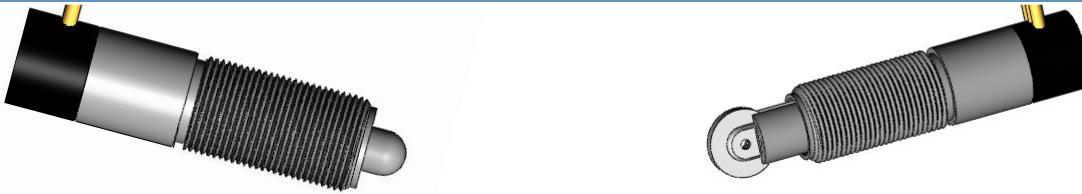


MIL-S-8805 CROSS REFERENCE CHART (SPDT)

Mil Spec	Sensata PN	Plunger Type	Wire Leads	Threaded Mount	Actuating Force	Movement Differential	Pretravel	Overtravel	Release Force
M8805/72-033	10AT363-02-10	Flat	Parallel	5/16-24UNF-2A	30 oz max	0.005" max	0.010" max	0.125" min	4 oz min
M8805/72-034	10AT361-02-10	Flat	Parallel	5/16-24UNF-2A Short	30 oz max	0.005" max	0.010" max	0.125" min	4 oz min
M8805/72-035	10AT363-03-10	Flat	90° Angle	5/16-24UNF-2A	30 oz max	0.005" max	0.010" max	0.125" min	4 oz min
M8805/72-036	10AT361-03-10	Flat	90° Angle	5/16-24UNF-2A Short	30 oz max	0.005" max	0.010" max	0.125" min	4 oz min
M8805/72-037	10AT364-02-10	Spherical	Parallel	5/16-24UNF-2A	30 oz max	0.005" max	0.010" max	0.125" min	4 oz min
M8805/72-038	10AT362-02-10	Spherical	Parallel	5/16-24UNF-2A Short	30 oz max	0.005" max	0.010" max	0.125" min	4 oz min
M8805/72-039	10AT364-03-10	Spherical	90° Angle	5/16-24UNF-2A	30 oz max	0.005" max	0.010" max	0.125" min	4 oz min
M8805/72-040	10AT362-03-10	Spherical	90° Angle	5/16-24UNF-2A Short	30 oz max	0.005" max	0.010" max	0.125" min	4 oz min
M8805/73-013	10AT7-02-10	Flat	Parallel	3/8-32 NEF-2A	104 oz max	0.010" max	0.020" max	0.125" min	24 oz min
M8805/73-014	10AT7-03-10	Flat	90° Angle	3/8-32 NEF-2A	104 oz max	0.010" max	0.020" max	0.125" min	24 oz min
M8805/73-015	10AT76-02-10	Spherical	Parallel	3/8-32 NEF-2A	104 oz max	0.010" max	0.020" max	0.125" min	24 oz min
M8805/73-016	10AT76-03-10	Spherical	90° Angle	3/8-32 NEF-2A	104 oz max	0.010" max	0.020" max	0.125" min	24 oz min

DIMENSIONAL DRAWINGS – Threaded Mount, Flat Plunger, Hex Body Configuration (10AT363-01, 10AT363-02, 10AT363-03)

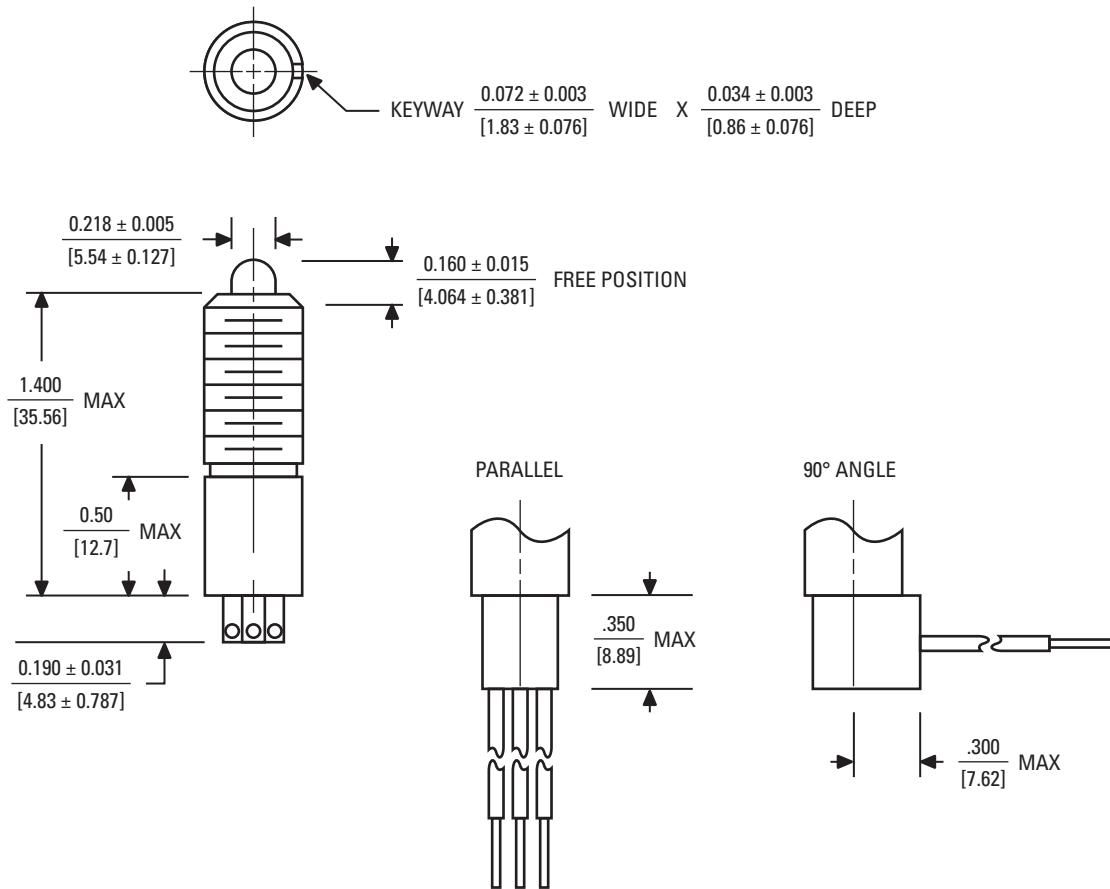


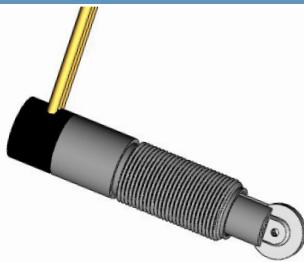


MIL-S-8805 CROSS REFERENCE CHART (SPDT)

Mil Spec	Sensata PN	Plunger Type	Wire Leads	Threaded Mount	Actuating Force	Movement Differential	Pretravel	Overtravel	Release Force
M8805/74-035	10AT366-02-10	Flat	Parallel	15/32-32NS-2A	30 oz max	0.005" max	0.010" max	0.125" min	4 oz min
M8805/74-036	10AT368-02-10	Roller	Parallel	15/32-32NS-2A	30 oz max	0.005" max	0.010" max	0.125" min	4 oz min
M8805/74-037	10AT366-03-10	Flat	90° Angle	15/32-32NS-2A	30 oz max	0.005" max	0.010" max	0.125" min	4 oz min
M8805/74-038	10AT368-03-10	Roller	90° Angle	15/32-32NS-2A	30 oz max	0.005" max	0.010" max	0.125" min	4 oz min
M8805/74-039	10AT369-02-10	Flat, O-Ring	Parallel	15/32-32NS-2A	112 oz max	0.005" max	0.020" max	0.125" min	24 oz min
M8805/74-040	10AT371-02-10	Roller, O-Ring	Parallel	15/32-32NS-2A	112 oz max	0.005" max	0.020" max	0.125" min	24 oz min
M8805/74-041	10AT369-03-10	Flat, O-Ring	90° Angle	15/32-32NS-2A	112 oz max	0.005" max	0.020" max	0.125" min	24 oz min
M8805/74-042	10AT371-03-10	Roller, O-Ring	90° Angle	15/32-32NS-2A	112 oz max	0.005" max	0.020" max	0.125" min	24 oz min
M8805/74-043	10AT367-02-10	Spherical	Parallel	15/32-32NS-2A	30 oz max	0.005" max	0.010" max	0.125" min	4 oz min
M8805/74-044	10AT367-03-10	Spherical	90° Angle	15/32-32NS-2A	30 oz max	0.005" max	0.010" max	0.125" min	4 oz min
M8805/74-045	10AT370-02-10	Spherical, O-Ring	Parallel	15/32-32NS-2A	112 oz max	0.005" max	0.020" max	0.125" min	24 oz min
M8805/74-046	10AT370-03-10	Spherical, O-Ring	90° Angle	15/32-32NS-2A	112 oz max	0.005" max	0.020" max	0.125" min	24 oz min

DIMENSIONAL DRAWINGS – Threaded Mount, Spherical Plunger Configuration (10AT367-01, 10AT367-02, 10AT367-03)

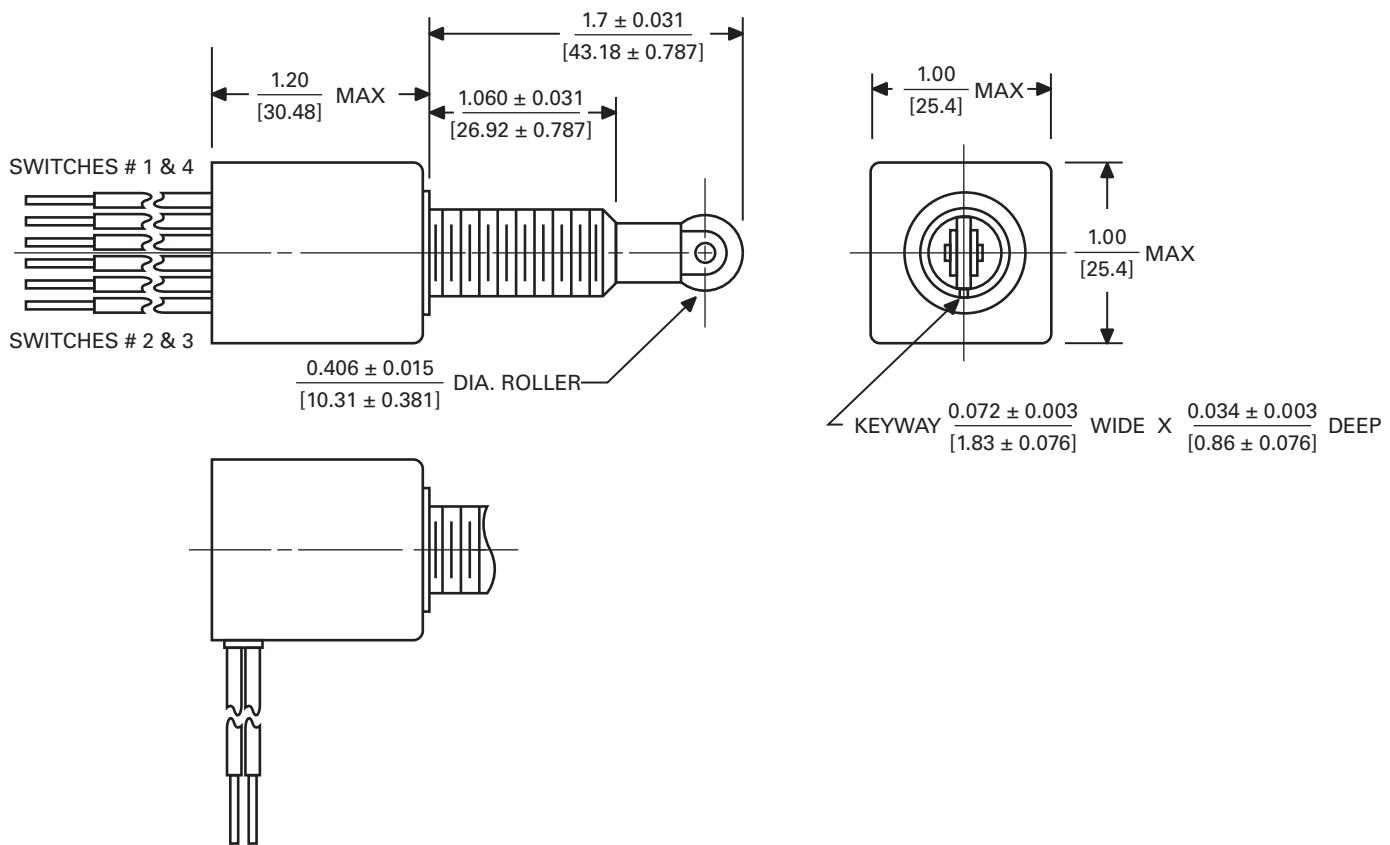




MIL-S-8805 CROSS REFERENCE CHART (2PDT)

Mil Spec	Sensata PN	Plunger Type	Wire Leads	Threaded Mount	Actuating Force	Movement Differential	Pretravel	Overtake	Release Force
M8805/70-033	10AT372-32-10	Flat	Parallel	15/32-32NS-2A	160 oz max	0.020" max	0.020" to 0.030"	0.200" min	16 oz min
M8805/70-034	10AT373-32-10	Roller	Parallel	15/32-32NS-2A	160 oz max	0.020" max	0.020" to 0.030"	0.200" min	16 oz min
M8805/70-035	10AT372-33-10	Flat	90° Angle	15/32-32NS-2A	160 oz max	0.020" max	0.020" to 0.030"	0.200" min	16 oz min
M8805/70-036	10AT373-33-10	Roller	90° Angle	15/32-32NS-2A	160 oz max	0.020" max	0.020" to 0.030"	0.200" min	16 oz min

DIMENSIONAL DRAWINGS – Threaded Mount, Roller Plunger, 4PDT Configuration (10AT374-102-10 & 10AT374-103-10)

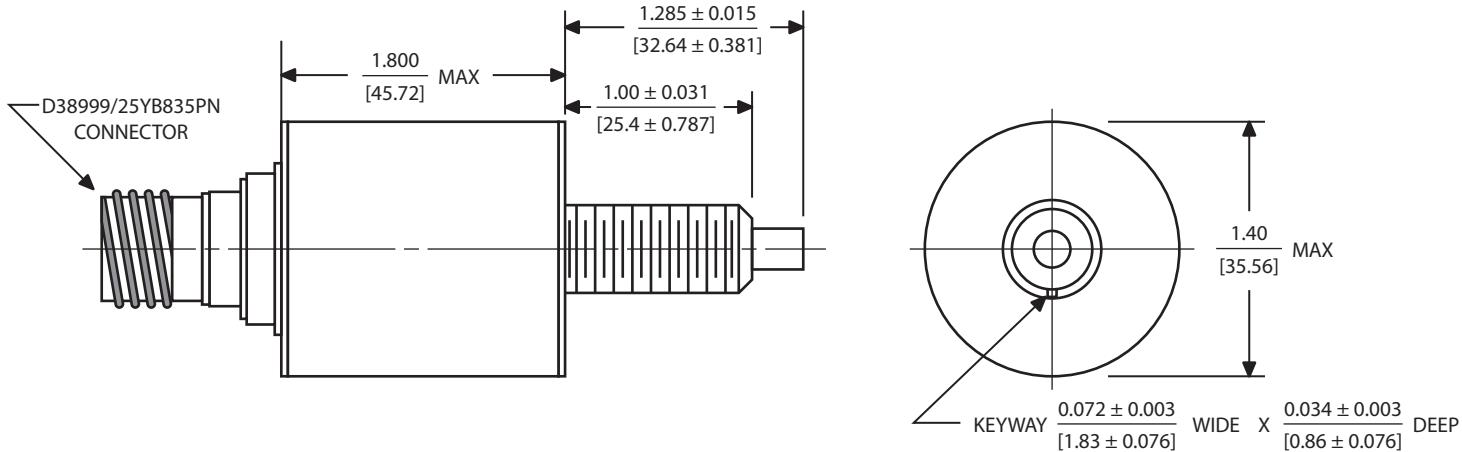




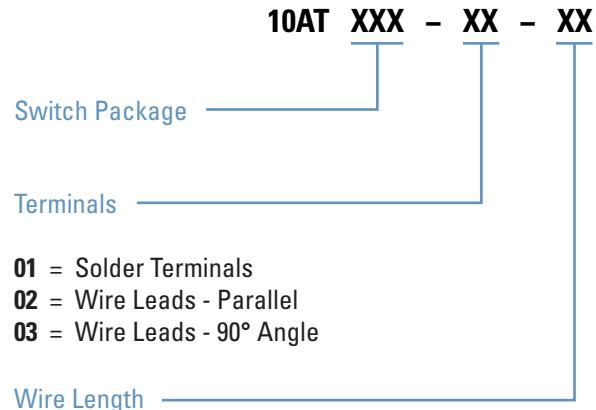
MIL-S-8805 CROSS REFERENCE CHART (4PDT)

Mil Spec	Sensata PN	Plunger Type	Connector	Threaded Mount	Actuating Force	Movement Differential	Pretravel	Overtravel	Release Force
M8805/116-022	10AT493-1	Flat	D38999/25YB35PN Connector	15/32-32NS-2A	160 oz max	0.020" max	0.030" max	0.200" min	16 oz min
M8805/70-037	10AT375-102-10	Flat	Parallel	15/32-32NS-2A	160 oz max	0.020" max	0.030" max	0.200" min	16 oz min
M8805/70-038	10AT374-102-10	Roller	Parallel	15/32-32NS-2A	160 oz max	0.020" max	0.030" max	0.200" min	16 oz min
M8805/70-039	10AT375-103-10	Flat	90° Angle	15/32-32NS-2A	160 oz max	0.020" max	0.030" max	0.200" min	16 oz min
M8805/70-040	10AT374-103-10	Roller	90° Angle	15/32-32NS-2A	160 oz max	0.020" max	0.030" max	0.200" min	16 oz min

DIMENSIONAL DRAWINGS – Threaded Mount, 4PDT, Flat Plunger Configuration (10AT493)



STANDARD PART NUMBER BUILDER

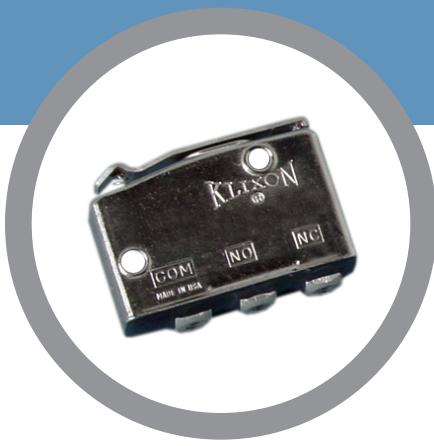


- 01** = Solder Terminals
- 02** = Wire Leads - Parallel
- 03** = Wire Leads - 90° Angle

Wire Length

No dash # needed if solder terminals

- 1** = 6" (152mm)
- 2** = 12" (305mm)
- 3** = 18" (457mm)
- 4** = 24" (610mm)
- 5** = 30" (762mm)
- 6** = 36" (914mm)
- 7** = 42" (1067mm)
- 8** = 48" (1219mm)
- 9** = 60" (1524mm)
- 10** = 72" (1829mm)



KLIXON® | KX Series

Precision Sine Switches

KX FEATURES

- Hermetic seal provides exceptional operational freedom from environmental conditions
- Compactly designed to fit small, narrow spaces
- Available with either screw or solder lug type terminals
- Snap-acting sine switch provides exceptional resistance to shock and vibration
- Embedded leads are available
- Lead lengths can be supplied to customer requirements

INTRODUCTION

The Klixon® KX Series hermetically sealed sine switch is a precision snap-acting device. It is designed for use in the aerospace industry and for other applications where operational freedom from environmental conditions is a requirement.

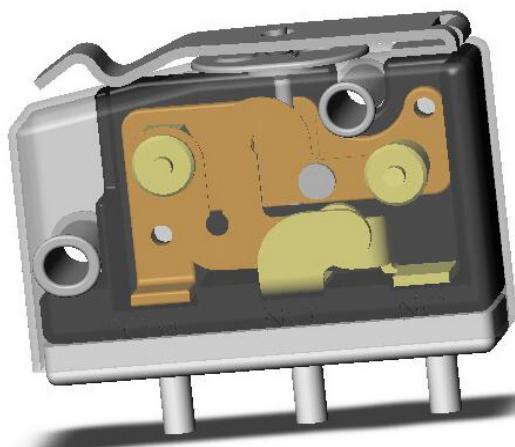
KX series switches are sealed within a one-piece steel case engineered to withstand extremely low or high ambient pressures. True hermetic sealing is achieved with a metal "wave type" diaphragm at the actuating lever. The actuating arm is keyed to hold the arm in alignment and to prevent damage to the diaphragm.

The switching element is the versatile Klixon® sine switch. This simple, one-piece element eliminates knife edges and high friction joints. Rigidly supported at both ends and accurately prestressed in tension, the sine switch features outstanding resistance to shock and vibration.

Klixon® switches have been used in a variety of aircraft, weapons systems, aircraft engine and aerospace applications for well over 30 years. A brief listing of typical applications include:

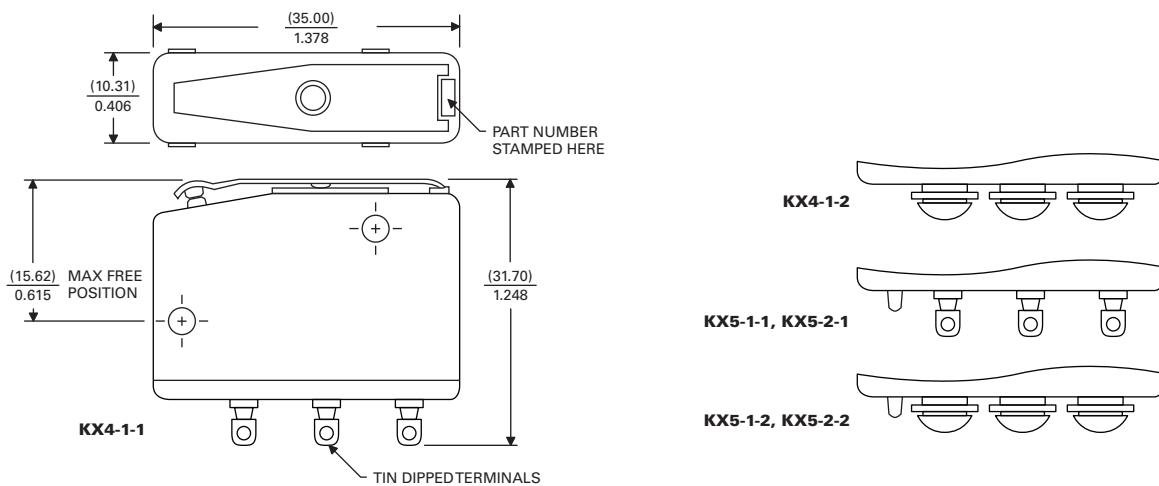
- Door interlock systems
- Aircraft engine ignitions
- Aircraft missile launcher position indication
- External stores emergency jettison switches
- Stowed / deployed indication for thrust reversers
- Safety ignition indication for military jet engines
- Radar pod door switches
- Tank/armored personnel carrier missile launcher switches
- Tank gun turret position indication

KX - 4 - 1 - 1	
Seal	
4	Epoxy Sealed (class 4)
5	Hermetically Sealed (class 5, MIL-S-8805)
Max Ambient Temperature	
1	KX4 - 160°F (71°C) KX5 - 275°F (135°C)
2	KX5 - 375°F (191°C)
Terminals	
1	Solder Lug
2	Screw

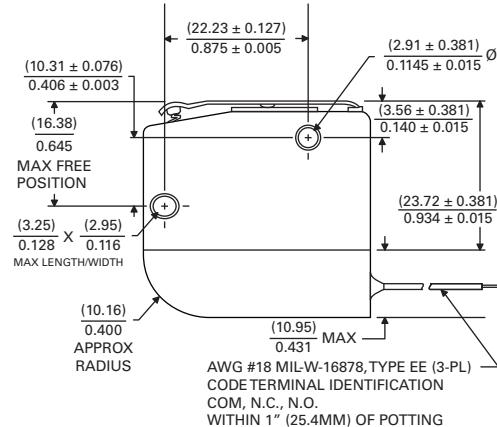
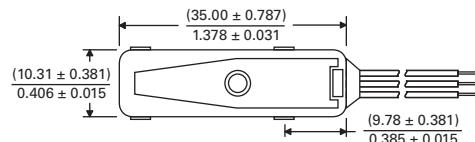


PERFORMANCE & ACTUATION CHARACTERISTICS CHART

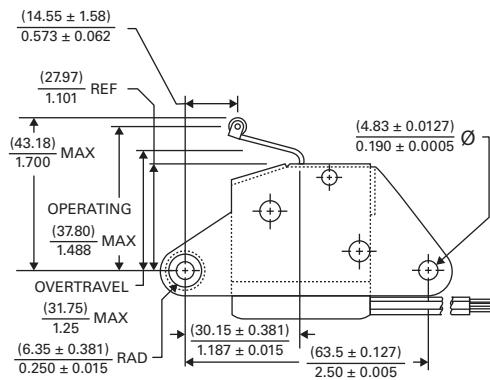
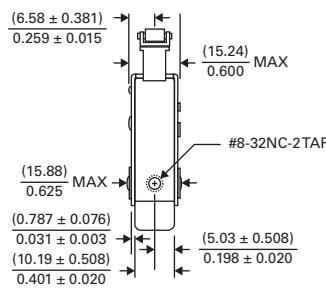
	KX4-1-1 KX4-1-2	KX5-1-1 KX5-1-2	KX5-2-1 KX5-2-2
Device Type	Environmental Seal	Hermetic Seal	Hermetic Seal, High Temperature
Actuating Force (STP)	8 to 24 oz	8 to 24 oz	16 to 48 oz
Min Release Force (STP)	3 oz	3 oz	3 oz
Max Pretravel	0.025"	0.025"	0.035"
Max Movement Differential	0.020"	0.020"	0.024"
Min Overtravel	0.015"	0.015"	0.015"
Positive, Overtravel Stop	Yes	Yes	Yes
Max Force on Actuator	25 lb	25 lb	25 lb
Current Ratings in Amps 28VDC & 110VAC 60-400Hz	Resistance	10	10
	Inductive	5	5
	Lamp	3	3
Min Life @ Rated Load	25K	25K	25K
Ambient Temperature Range	-65°F to 160°F (-53.8°C to 71.1°C)	-65°F to 275°F (-53.8°C to 135°C)	-65°F to 375°F (-53.8°C to 190.5°C)
Dielectric Strength	1250 VRMS	1250 VRMS	1250 VRMS
Shock Resistance	100G w/o damage		
Vibration Resistance	20G		
Contact Arrangement	SPDT	SPDT	SPDT
Backfill	—	Dry nitrogen with 10% helium	Dry nitrogen with 10% helium
Seal (MIL-S-8805)	Resilient, Class 4 (epoxy seal)	Fusion, Class 5 (hermetic seal)	Fusion, Class 5 (hermetic seal)
Max Leakage	1×10^{-6} Std. cc He/Sec	1×10^{-8} Std. cc He/Sec	1×10^{-8} Std. cc He/Sec



Basic Switch			001 SINE SWITCH PACKAGE, 1 POLE (10 amps)				Lead Length
KX4	KX5	KX52	KX5 - 001 - 0 3 - 10		Operation		Termination
sealed	hermetic	hermetic hi temp			0 SPDT	2 Parallel Leads	3 90° Leads
24 oz	24 oz	24 oz			1 SPST, N.C.		
Release Force (max)					2 SPST, N.O.		
3 oz	3 oz	3 oz					
Pretravel (max)							
.025" (1.02mm)							
Movement Diff. (max)							
.020" (.76mm)							
Overtravel (min)							
.015" (3.18mm)							
Ambient Temperature Range							
-67°F to 160°F (-55°C to 71°C)							
Dielectric Strength							
1250 VRMS terminal to terminal							
1250 VRMS terminal to case							
Approx Weight (no leads)							
0.90 oz							



Basic Switch			002 SIDE PLATE SWITCH PACKAGE, 1 POLE (10 amps)				Lead Length
KX4	KX5	KX52	KX5 - 002 - 0 3 - 6		Operation		Termination
std	hi amp	hi amp			0 SPDT	2 Parallel Leads	3 90° Leads
48 oz	48 oz	48 oz			1 SPST, N.C.		
Release Force (max)					2 SPST, N.O.		
8 oz	8 oz	8 oz					
Movement Diff. (max)							
.090" (2.29mm)							



Basic Switch

KX4	KX5	KX52
std	hi amp	hi amp
96 oz	96 oz	96 oz
160 oz	160 oz	160 oz
Pretravel (max)	.100" (2.54mm)	
Movement Diff. (max)	.06" (1.53mm)	
Overtravel (min)	.175" (4.45mm)	
Ambient Temperature Range	-65°F to 275°F (-54°C to 135°C)	
Approx. Weight (no leads)	12 oz	

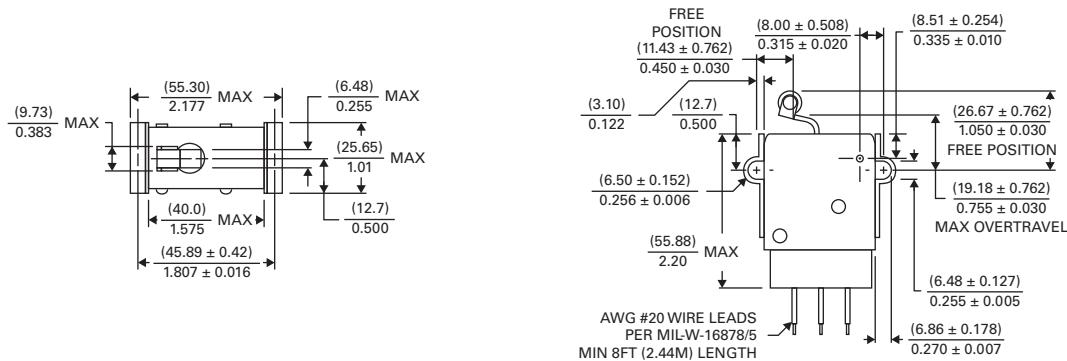
003 SIDE PLATE SWITCH PACKAGE, 2 POLE (10 amps)

KX5 - 003 - 3 2 - 8

Operation		Termination	
3	DPDT	2	Parallel Leads
4	DPST, N.C.	3	90° Leads
5	DPST, N.O.		
6	DPST, N.C., N.O.		

Lead Length

1	6" (153mm)
2	12" (305mm)
3	18" (458mm)
4	24" (610mm)
5	30" (762mm)
6	36" (915mm)
7	42" (1067mm)
8	48" (1220mm)
9	60" (1524mm)
10	72" (1829mm)



Basic Switch

KX4	KX5	KX52
sealed	hermetic	hermetic hi temp
160 oz	160 oz	160 oz
Release Force (max)	32 oz	32 oz
Pretravel (max)	.150" (3.81mm)	
Movement Diff. (max)	.020" (.76mm)	
Overtravel (min)	.450" (11.43mm)	

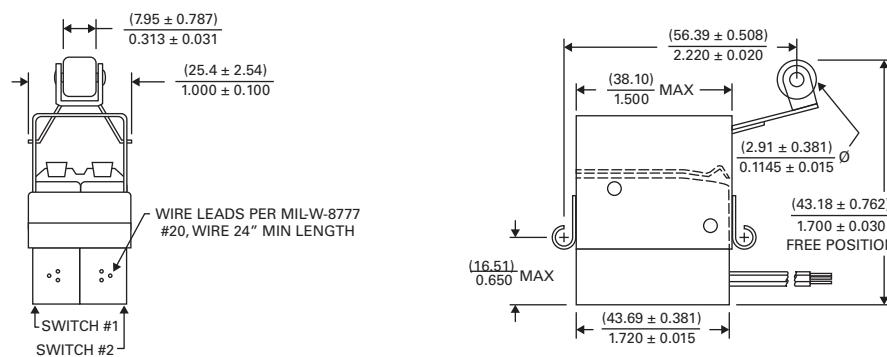
004 ROLLER LEAF SWITCH PACKAGE, 2 POLE (10 amps)

KX5 - 004 - 3 2 - 10

Operation		Termination	
3	DPDT	2	Parallel Leads
4	DPST, N.C.	3	90° Leads
5	DPST, N.O.		
6	DPST, N.C., N.O.		

Lead Length

1	6" (153mm)
2	12" (305mm)
3	18" (458mm)
4	24" (610mm)
5	30" (762mm)
6	36" (915mm)
7	42" (1067mm)
8	48" (1220mm)
9	60" (1524mm)
10	72" (1829mm)



Basic Switch		
KX4	KX5	KX52
std	hi amp	hi amp
96 oz	96 oz	96 oz
Release Force (max)		
32 oz	32 oz	32 oz
Pretravel (max)		
.075" (1.91mm)		
Movement Diff. (max)		
.030" (.76mm)		
Overtravel (min)		
.175" (4.45mm)		
Ambient Temperature Range		
-65°F to 275°F (-54°C to 135°C)		
Positive Overtravel Stop	Yes	
Max Force on Actuator	20 lbs	
Approx Weight (no leads)	12 oz	

005 PLUNGER SWITCH PACKAGE, 2 POLE (10 amps)

KX5 - 005 - 3 3 - 10

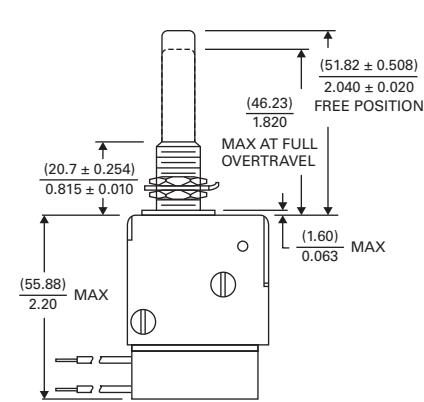
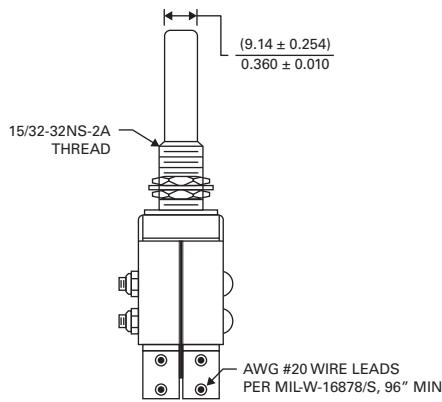
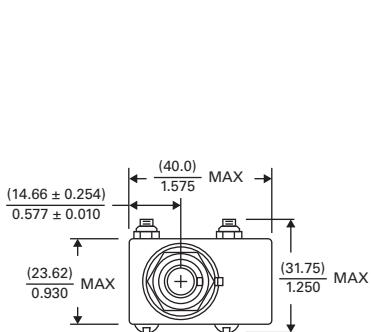
Operation

3	DPDT
4	DPST, N.C.
5	DPST, N.O.
6	DPST, N.C., N.O.

Termination

2	Parallel Leads
3	90° Leads

Lead Length	
1	6" (153mm)
2	12" (305mm)
3	18" (458mm)
4	24" (610mm)
5	30" (762mm)
6	36" (915mm)
7	42" (1067mm)
8	48" (1220mm)
9	60" (1524mm)
10	72" (1829mm)



Basic Switch		
KX4	KX5	KX52
std	hi amp	hi amp
48 oz	48 oz	48 oz
Release Force (max)		
8 oz	8 oz	8 oz
Movement Diff. (max)		
.090" (2.29mm)		

006 LEAF SWITCH PACKAGE, 4 POLE (10 amps)

KX5 - 006 - 10 3 - 10

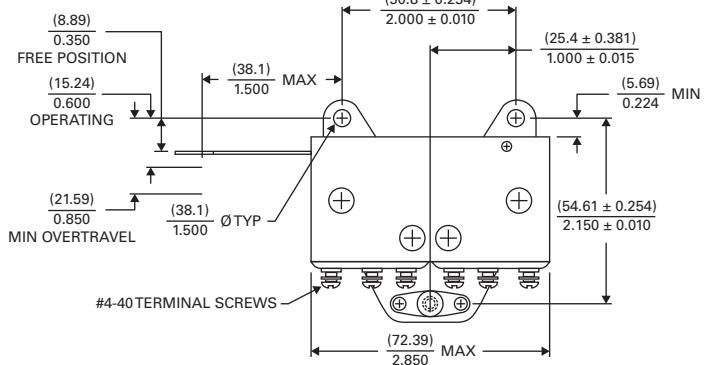
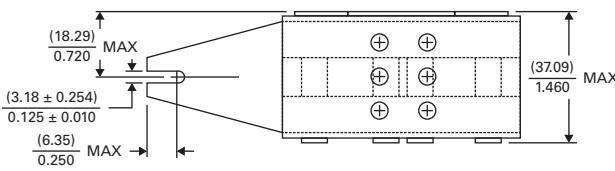
Operation

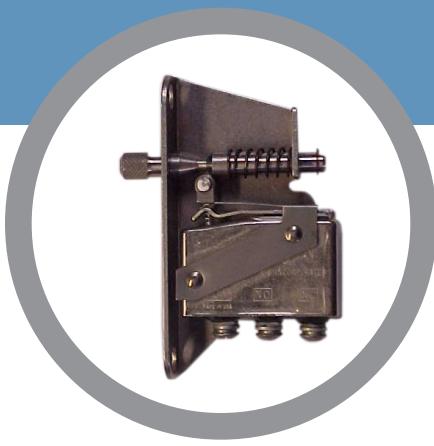
7	3PDT
8	3PST, N.C.
9	3PST, N.O.
10	4PDT
11	4PST, N.C.
12	4PST, N.O.

Termination

2	Parallel Leads
3	90° Leads

Lead Length	
1	6" (153mm)
2	12" (305mm)
3	18" (458mm)
4	24" (610mm)
5	30" (762mm)
6	36" (915mm)
7	42" (1067mm)
8	48" (1220mm)
9	60" (1524mm)
10	72" (1829mm)





KLIXON | 4HVS Series

High Performance Hermetic Interlock Switches

FEATURES

- Explosion-proof device
- Stainless steel, hermetic seal construction
- Rated to 10 amps
- Rated for 28 VDC and 110 VAC, 60-900 Hz
- Available in single pole, double throw (SPDT) and double pole, double throw (DPDT)
- Screw or soldier terminals

INTRODUCTION

The Klixon® 4HVS series of interlock switches utilizes a hermetically sealed snap-acting sine switch to create a high reliability yet cost effective solution. The 4HVS Series was developed for the most severe environments, and the most demanding applications. Ideal for guarding engine compartments, access and maintenance hatches, electrical cabinets, machinery, and industrial equipment. Its explosion-proof design and one-piece steel case construction make it well suited for fuel wetted areas. Its high vibration resistance makes it an ideal choice for ground and air vehicle applications.

Our part number building block approach utilizes standard components and provides a wide variety of options...while retaining the cost advantage of off-the-shelf devices.

SPECIFICATIONS		
Current Capacity	28 VDC	115 VAC, 60 - 900Hz
Resistance	10 amps	10 amps
Inductive	5 amps, L/R .026	5 amps PF 0.7
Lamp	3 amps	3 amps
Dielectric Strength	1250 volts (RMS)	
Full Overtavel Force	5 lbs max	
Life @ Rated Load	25,000 cycles	
Amb. Temperature Range	-65F to +275F (-65C to +150C)	
Seal	Hermetic per MIL-S-8805D	
Max Leak Rate	1x10-8 C.C. std. HE/sec	
Backfill	Dry nitrogen	
Max MV Drop	20 MV @ 1 amp	
Vibration Resistance	Swept sinusoidal vibration per MIL-S-8805 Test Condition A	
Shock Resistance	100 G's, 1/2 sine, 11 ms duration	

4HVS XX - X - X

Poles

10 = SPDT (Single Pole Double Throw)
20 = DPDT (Double Pole Double Throw)

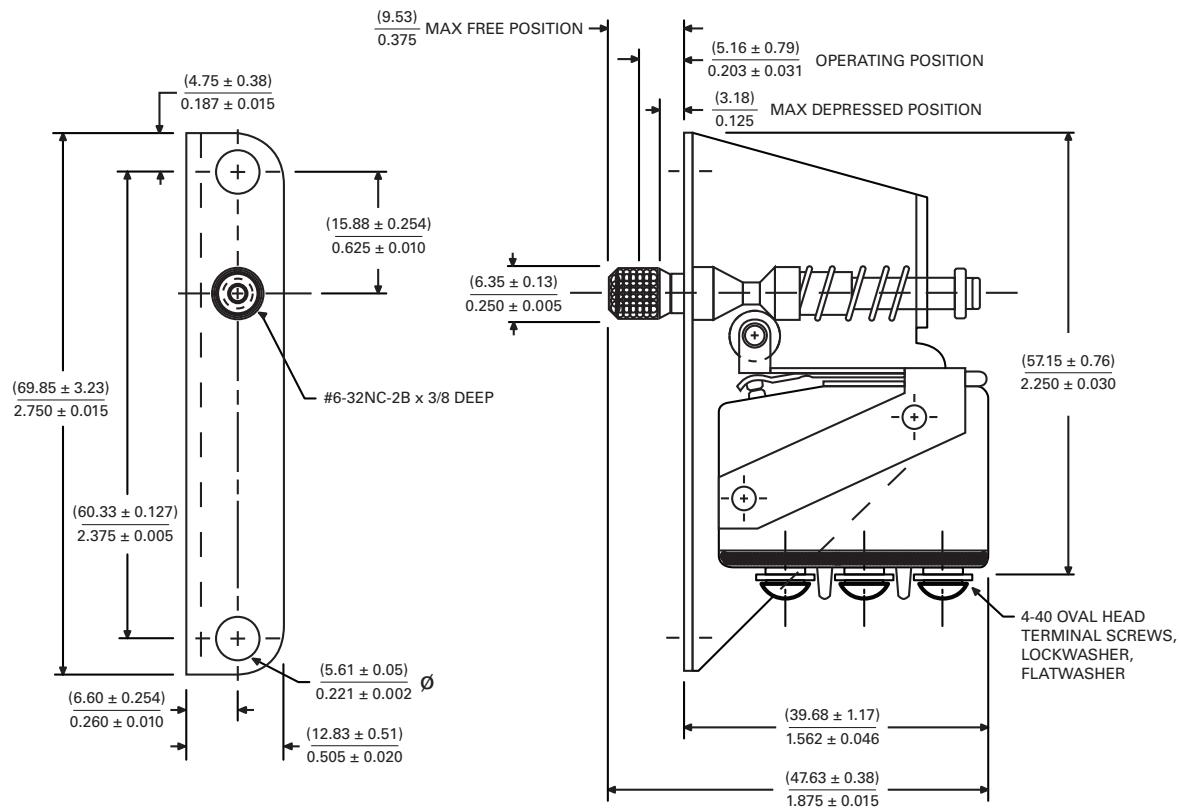
Bracket

1 = Front Mount
2 = Side Mount

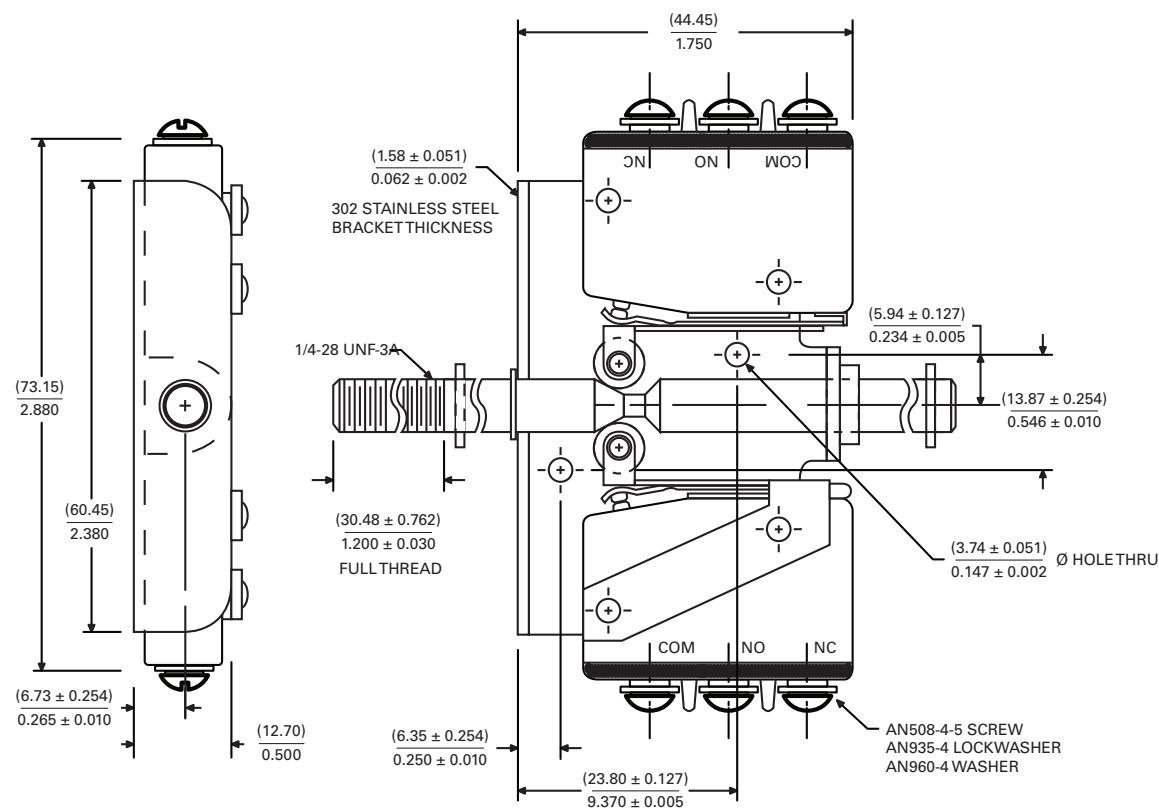
Terminals

10 = Screw Terminals
20 = Soldier Tin Dipped Terminals

DIMENSIONAL DRAWINGS – 4HVS10-1-10



DIMENSIONAL DRAWINGS – 4HVS20-1-10





KLIXON® | 6PS & 7PS Series

Hermetic Stainless Steel Pressure Switch

FEATURES

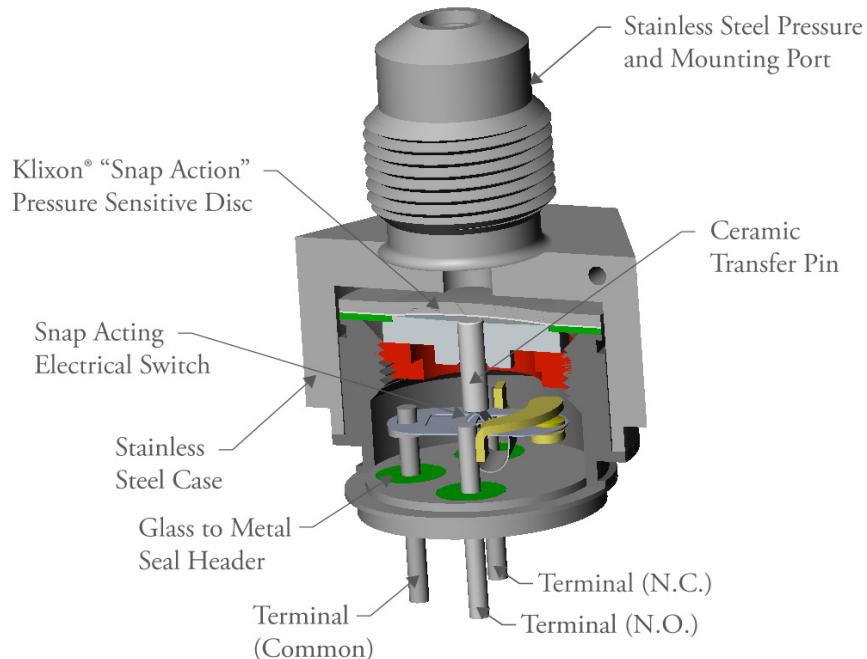
- Hermetically sealed per MIL-E-5400 paragraph 6.3.10
- Covers actuation range of 45 to 700 PSIA
- Maximum corrosion resistance under hostile conditions
 - 300 series stainless steel construction for all environment exposed parts
 - Stainless steel and brass construction for media exposed parts
- High vibration resistance
- 8000 psi minimum burst pressure
- SPDT switch configuration
- Available in a wide range of standard and custom configurations

INTRODUCTION

The Klixon® 6PS and 7PS series precision pressure switches are snap-acting, all-welded devices with hermetically sealed switch contacts. Our pressure switches were developed for applications in aerospace and electronics where high reliability and/or resistance to severe environments is required. To ensure maximum corrosion resistance under hostile conditions, all parts exposed to the pressure media and the environment are made of brass or 300 series stainless steel — no rubber parts are used.

Small and lightweight, 6PS and 7PS Series switches can be mounted by their pressure ports alone, allowing maximum flexibility of design. Full contact force is maintained even during high shock and vibration—regardless of applied pressure—because the positive, snap-action disc works in tandem with snap-action switch contacts.

There are over 1,000 existing 6PS switch package designs. The 6PS is ideal for highly customized package and performance needs. The 7PS is ideal for higher volume standard solution needs.



SPECIFICATIONS

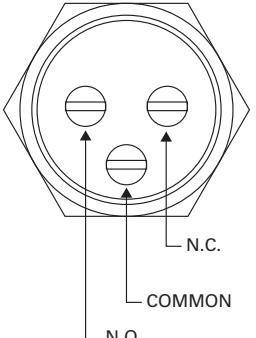
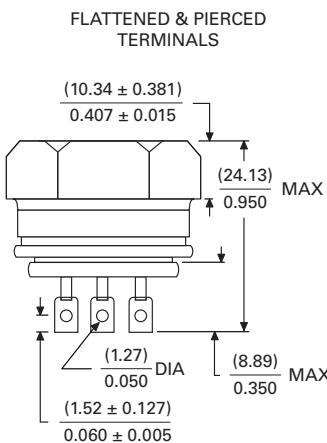
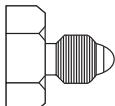
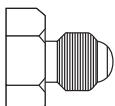
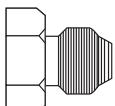
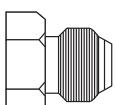
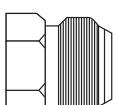
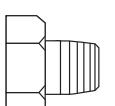
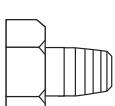
Temperature Rating	-65°F to 275°F (-53.8°C to +135°C)
Vibration Resistance	25 G, 20–2000 cps (no contact chatter in excess of 10 microseconds)
Burst Pressure	8,000 PSI minimum
Proof Pressure	8 times actuating pressure
Life @ Rated Current	50,000 cycles
Current Capacity	Resistive : 5amp @ 28 VDC Inductive: 2amp @ 28 VDC Lamp : 1amp @ 28 VDC
Dielectric Strength	Terminal to terminal : 1000 vrms Terminal to case : 1000 vrms
Weight	Without Leads : 30 grams maximum With Connector : 60 grams maximum
Metal Parts Exposed to Pressure & Environment	300 series stainless steel CA-360-2 (1/2 hard leaded brass)
Potting Material	Epoxy resin

PRESSURE SPECIFICATIONS

Range of Actuation Pressure Settings	at STP from 45 PSIA to 700 PSIA
Range of Deactuation Pressure Settings	Standard: 60% to 85% of actuation pressure Special : 85% to 90% of actuation pressure
Range of Tolerances on Actuation & Deactuation Pressure	Standard: up to $\pm 6\%$ of actuation pressure (± 10 PSI minimum) Special : up to $\pm 4\%$ of actuation pressure (± 5 PSI minimum) <i>Choice of deactuation pressure setting and tolerances affects price</i>

Actuation Pressure (PSIA)			Deactuation Pressure (PSIA)			
Pressure	Standard Tolerance	Special Tolerance	Standard 60% to 85%	Special 85% to 90%	Standard Tolerance	Special Tolerance
45 to 134	± 10	± 5	28 to 112	40 to 117	± 10	± 5
135 to 164	± 10	± 7	83 to 137	117 to 144	± 10	± 7
165 to 249	± 15	± 10	101 to 208	142 to 216	± 15	± 10
250 to 369	± 20	± 15	153 to 310	217 to 324	± 20	± 15
370 to 429	± 25	± 20	225 to 361	319 to 378	± 25	± 20
430 to 489	± 30	± 20	261 to 412	370 to 432	± 30	± 20
490 to 549	± 35	± 25	297 to 463	421 to 486	± 35	± 25
550 to 599	± 40	± 25	333 to 510	472 to 540	± 40	± 25
600 to 700				Consult Factory		

6PS SERIES - DESIGN TYPE

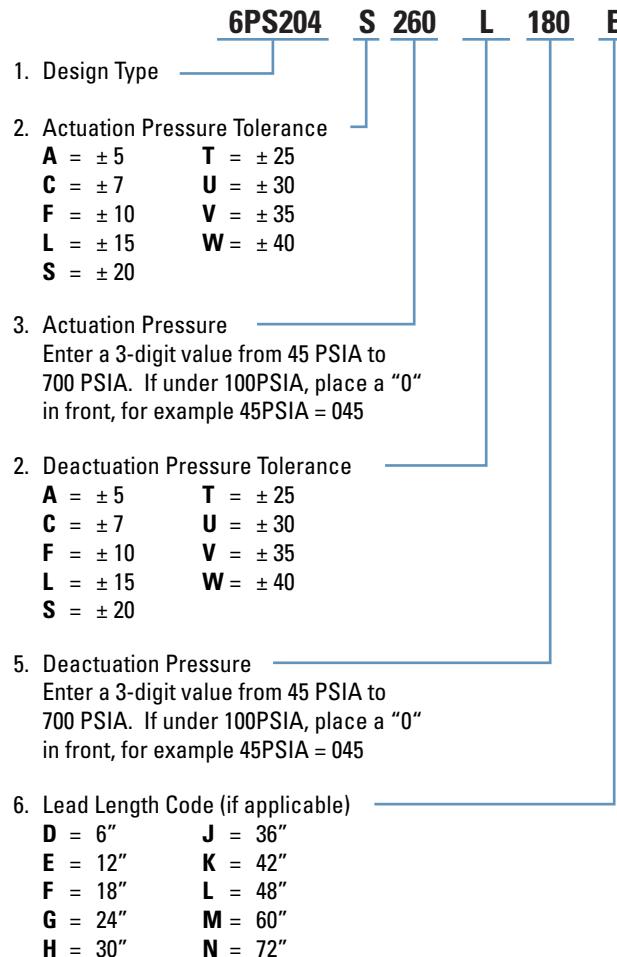
 <p>Lockwire holes are .047 ± .006 [1.19 ± .15] diameter. Located .050 ± .008 [1.27 ± .20] from port face of hex</p>			MS33678-10SL-3P (SPDT) IS33678-10SL-4P (SPST NC/NO)				
SPDT	SPDT	SPDT	SPDT	SPST	SPST		
1/8" OD Tubing MS 33656 -E2		6PS100 without lock-wire holes	6PS150 with lock-wire holes	6PS102 without lock-wire holes	6PS152 with lock-wire holes	6PS103 without lock-wire holes	6PS153 with lock-wire holes
3/16" OD Tubing MS 33656 -E3		6PS200 without lock-wire holes	6PS250 with lock-wire holes	6PS202 without lock-wire holes	6PS252 with lock-wire holes	6PS203 without lock-wire holes	6PS253 with lock-wire holes
1/4" OD Tubing MS 33656 -E4		6PS300 without lock-wire holes	6PS350 with lock-wire holes	6PS302 without lock-wire holes	6PS352 with lock-wire holes	6PS303 without lock-wire holes	6PS353 with lock-wire holes
5/16" OD Tubing MS 33656 -E5		6PS400 without lock-wire holes	6PS450 with lock-wire holes	6PS402 without lock-wire holes	6PS452 with lock-wire holes	6PS403 without lock-wire holes	6PS453 with lock-wire holes
3/8" OD Tubing MS 33656 -E6		6PS500 without lock-wire holes	6PS550 with lock-wire holes	6PS502 without lock-wire holes	6PS552 with lock-wire holes	6PS503 without lock-wire holes	6PS553 with lock-wire holes
1/8" Pipe Fitting MS 33677		6PS600 without lock-wire holes	6PS650 with lock-wire holes	6PS602 without lock-wire holes	6PS652 with lock-wire holes	6PS603 without lock-wire holes	6PS653 with lock-wire holes
1/4" Pipe Fitting MS 33677		6PS700 without lock-wire holes	6PS750 with lock-wire holes	6PS702 without lock-wire holes	6PS752 with lock-wire holes	6PS703 without lock-wire holes	6PS753 with lock-wire holes

6PS SERIES - DESIGN TYPE

		PT1H-8-3P CONNECTOR		POTTED LEADS					
		SPST	SPST	SPDT	SPDT	SPST (NC)	SPST (NC)	SPST (NO)	SPST (NO)
1/8" OD Tubing MS 33656 -E2		6PS104 without lock-wire holes	6PS154 with lock-wire holes	6PS101 without lock-wire holes	6PS151 with lock-wire holes	6PS105 without lock-wire holes	6PS155 with lock-wire holes	6PS106 without lock-wire holes	6PS156 with lock-wire holes
3/16" OD Tubing MS 33656 -E3		6PS204 without lock-wire holes	6PS254 with lock-wire holes	6PS201 without lock-wire holes	6PS251 with lock-wire holes	6PS205 without lock-wire holes	6PS255 with lock-wire holes	6PS206 without lock-wire holes	6PS256 with lock-wire holes
1/4" OD Tubing MS 33656 -E4		6PS304 without lock-wire holes	6PS354 with lock-wire holes	6PS301 without lock-wire holes	6PS351 with lock-wire holes	6PS305 without lock-wire holes	6PS355 with lock-wire holes	6PS306 without lock-wire holes	6PS356 with lock-wire holes
5/16" OD Tubing MS 33656 -E5		6PS404 without lock-wire holes	6PS454 with lock-wire holes	6PS401 without lock-wire holes	6PS451 with lock-wire holes	6PS405 without lock-wire holes	6PS455 with lock-wire holes	6PS406 without lock-wire holes	6PS456 with lock-wire holes
3/8" OD Tubing MS 33656 -E6		6PS504 without lock-wire holes	6PS554 with lock-wire holes	6PS501 without lock-wire holes	6PS551 with lock-wire holes	6PS505 without lock-wire holes	6PS555 with lock-wire holes	6PS506 without lock-wire holes	6PS556 with lock-wire holes
1/8" Pipe Fitting MS 33677		6PS604 without lock-wire holes	6PS654 with lock-wire holes	6PS601 without lock-wire holes	6PS651 with lock-wire holes	6PS605 without lock-wire holes	6PS655 with lock-wire holes	6PS606 without lock-wire holes	6PS656 with lock-wire holes
1/4" Pipe Fitting MS 33677		6PS704 without lock-wire holes	6PS754 with lock-wire holes	6PS701 without lock-wire holes	6PS751 with lock-wire holes	6PS705 without lock-wire holes	6PS755 with lock-wire holes	6PS706 without lock-wire holes	6PS756 with lock-wire holes

6PS PART NUMBER BUILDER

See pressure table for standard tolerances for the actuation and deactuation pressures. Note, after building the part number, consult the factory for pricing and to confirm pressure specifications are valid.

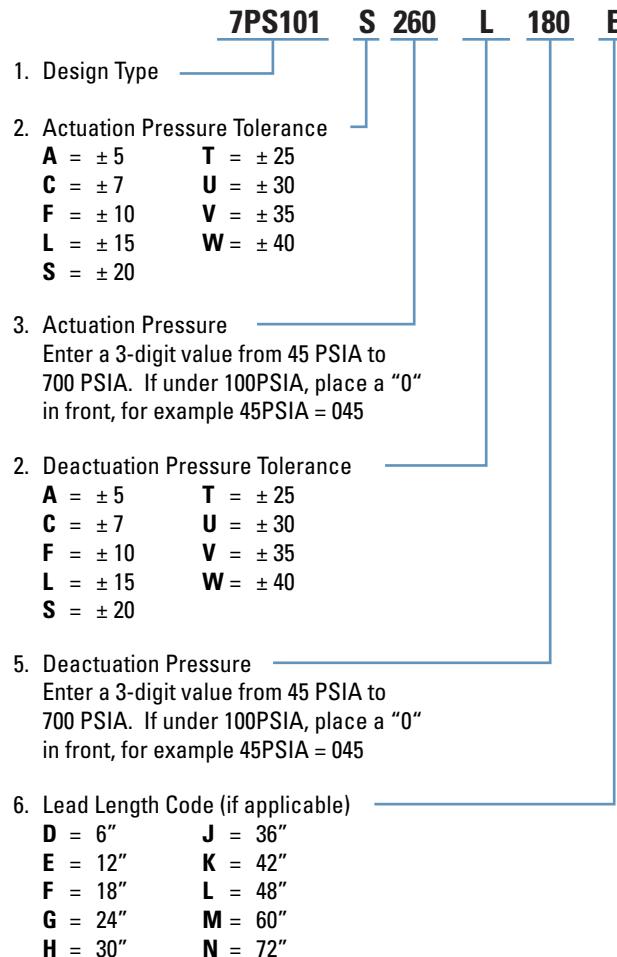


7PS SERIES - DESIGN TYPE

Terminals		FLATTENED & PIERCED TERMINALS 1.00" (25.4 mm) HEX or FLANGE 	
Pressure Port		POTTED LEADS 1.0" (25.4mm) HEX or FLANGE 	PT1H-8-3P CONNECTOR 1.0" (25.4mm) HEX or FLANGE
1/8" OD Tubing MS 33656 -E2 (1" HEX)		7PS100	7PS101
3/16" OD Tubing MS 33656 -E3 (1" HEX)		7PS200	7PS201
1/4" OD Tubing MS 33656 -E4 (1" HEX)		7PS300	7PS301
5/16" OD Tubing MS 33656 -E5 (1" HEX)		7PS400	7PS401
3/8" OD Tubing MS 33656 -E6 (1" HEX)		7PS500	7PS501
1/8" Pipe Fitting MS 33677 (1" HEX)		7PS600	7PS601
1/4" Pipe Fitting MS 33677 (1" HEX)		7PS700	7PS701
1" O.D. x 0.040" Flange Mount		7PS800	7PS801
			7PS802

7PS PART NUMBER BUILDER

See pressure table for standard tolerances for the actuation and deactuation pressures. Note, after building the part number, consult the factory for pricing and to confirm pressure specifications are valid.





KLIXON | 2SE Series

Solid-State Air Flow Sensors

FEATURES

- Solid-state design for improved reliability
- SPST or SPDT configuration
- Normally open or normally closed
- Commercial or military grades available
- Low power dissipation (approximately 3 watts)
- Excellent shock and vibration resistance

INTRODUCTION

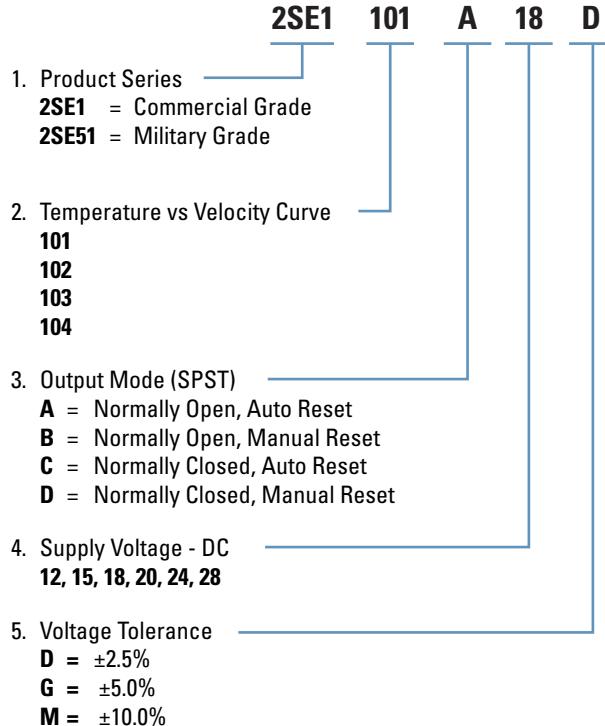
Sensata is a world leader in the design and manufacture of air flow sensors. We build devices that are high-quality, dependable, and reasonably priced. We can customize Klixon® air flow sensors to meet your engineering needs. Our solid-state vane switch is ideal for recognizing loss or reduction of airflow in electronic equipment. Typically used in power supplies, data processing equipment, and large electronic cabinets.

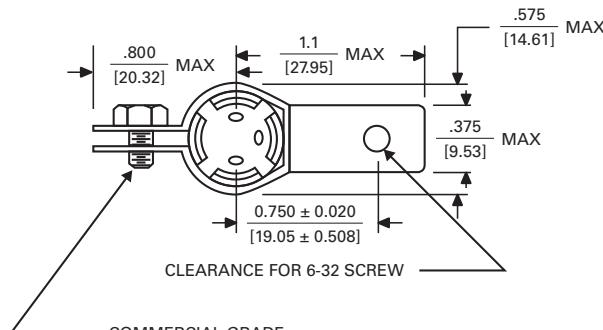
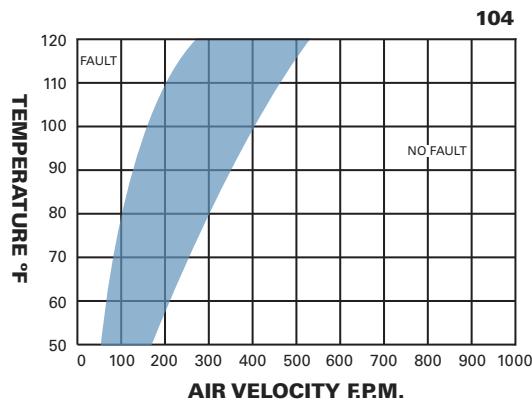
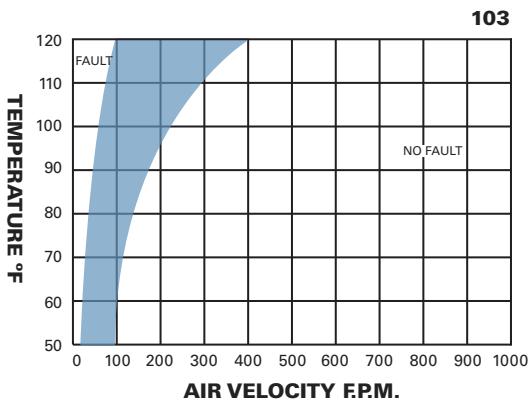
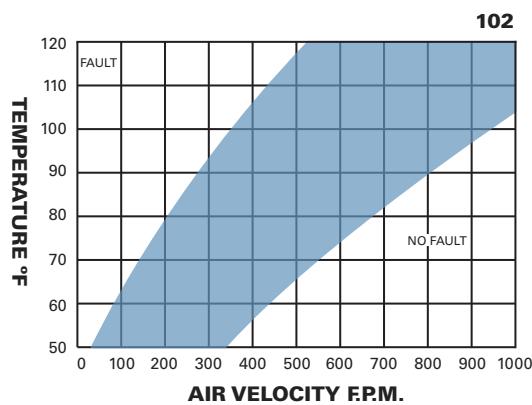
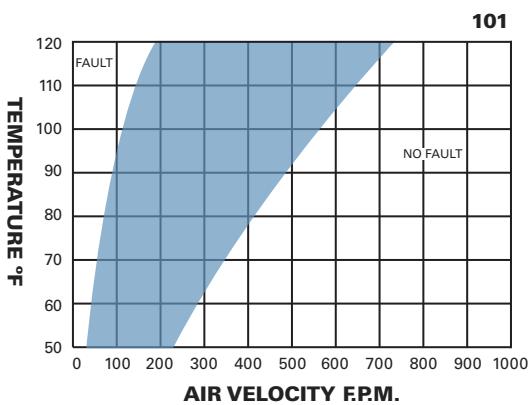
Unlike its electromechanical vane switch predecessor, our solid-state switch continues to provide reliable switching even in the dirtiest of environments. Klixon® air flow sensors are designed to recognize loss or reduction of airflow in:

- Power supplies
- Data processing units
- Commercial electronic equipment
- Military electronic equipment

SPECIFICATIONS	
Supply Voltage	30 VDC max
Switching Capacity	up to 400 millamps
Operating Temperature	+10°C to +50°C
Amb. Temperature Range	up to 150°C
Life Cycles	100,000
Average Weight	20 grams

STANDARD PART NUMBER BUILDER





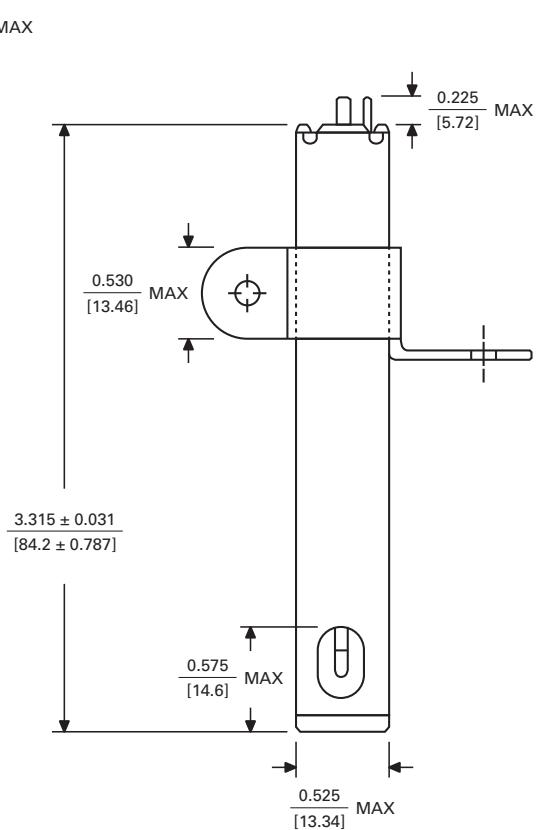
COMMERCIAL GRADE:
SHEET METAL SCREW
MILITARY GRADE:
MACHINE SCREW, WASHER, NUT

TERMINALS ARE GOLD PLATED BRASS

0.092 ± 0.005 WIDE \times 0.031 ± 0.003 THICK
[2.34 ± 0.127] \times [0.787 ± 0.08]

WIRE LEADS AVAILABLE INTERNALLY WIRED, 22 AWG

MATING FEMALE QUICK-CONNECT
TERMINALS ARE AVAILABLE, ORDER
P/M 17874-1 FOR KIT OF 3.
(ARK-LES P/N 3700H2C)



SENSATA M8805 MIL SPEC SWITCH QUALIFICATIONS

Military Specification	Sensata Part Number	Seal	Poles	Configuration	Wire Leads	Threaded Mount
M8805/68-022	10AT117-01	Hermetic	SPDT	Flat Plunger	No Wires	None
M8805/68-023	10AT17-01	Hermetic	SPDT	Flat Plunger	No Wires	7/16-32NS-2A THD
M8805/68-024	10AT17-02-10	Hermetic	SPDT	Flat Plunger	Parallel - 72"	7/16-32NS-2A THD
M8805/68-025	10AT17-03-10	Hermetic	SPDT	Flat Plunger	Right Angle - 72"	7/16-32NS-2A THD
M8805/68-026	10AT15-01	Hermetic	SPDT	Flat Plunger	No Wires	Bracket Mount
M8805/68-027	10AT15-02-10	Hermetic	SPDT	Flat Plunger	Parallel - 72"	Bracket Mount
M8805/68-028	10AT15-03-10	Hermetic	SPDT	Flat Plunger	Right Angle - 72"	Bracket Mount
M8805/70-033	10AT372-32-10	Hermetic	2PDT	Sealed Flat Plunger	Parallel - 72"	15/32-32NS-2A THD
M8805/70-034	10AT373-32-10	Hermetic	2PDT	Sealed Roller Plunger	Parallel - 72"	15/32-32NS-2A THD
M8805/70-035	10AT372-33-10	Hermetic	2PDT	Sealed Flat Plunger	Right Angle - 72"	15/32-32NS-2A THD
M8805/70-036	10AT373-33-10	Hermetic	2PDT	Sealed Roller Plunger	Right Angle - 72"	15/32-32NS-2A THD
M8805/70-037	10AT375-102-10	Hermetic	4PDT	Sealed Flat Plunger	Parallel - 72"	15/32-32NS-2A THD
M8805/70-038	10AT374-102-10	Hermetic	4PDT	Sealed Roller Plunger	Parallel - 72"	15/32-32NS-2A THD
M8805/70-039	10AT375-103-10	Hermetic	4PDT	Sealed Flat Plunger	Right Angle - 72"	15/32-32NS-2A THD
M8805/70-040	10AT374-103-10	Hermetic	4PDT	Sealed Roller Plunger	Right Angle - 72"	15/32-32NS-2A THD
M8805/72-033	10AT363-02-10	Hermetic	SPDT	Flat Plunger	Parallel - 72"	5/16-24UNF-2A THD
M8805/72-034	10AT361-02-10	Hermetic	SPDT	Flat Plunger	Parallel - 72"	5/16-24UNF-2A THD Short
M8805/72-035	10AT363-03-10	Hermetic	SPDT	Flat Plunger	Right Angle - 72"	5/16-24UNF-2A THD
M8805/72-036	10AT361-03-10	Hermetic	SPDT	Flat Plunger	Right Angle - 72"	5/16-24UNF-2A THD Short
M8805/72-037	10AT364-02-10	Hermetic	SPDT	Spherical Plunger	Parallel - 72"	5/16-24UNF-2A THD
M8805/72-038	10AT362-02-10	Hermetic	SPDT	Spherical Plunger	Parallel - 72"	5/16-24UNF-2A THD Short
M8805/72-039	10AT364-03-10	Hermetic	SPDT	Spherical Plunger	Right Angle - 72"	5/16-24UNF-2A THD
M8805/72-040	10AT362-03-10	Hermetic	SPDT	Spherical Plunger	Right Angle - 72"	5/16-24UNF-2A THD Short
M8805/73-013	10AT7-02-10	Hermetic	SPDT	Sealed Flat Plunger	Parallel - 72"	3/8-32 NEF-2A THD
M8805/73-014	10AT7-03-10	Hermetic	SPDT	Sealed Flat Plunger	Right Angle - 72"	3/8-32 NEF-2A THD
M8805/73-015	10AT76-02-10	Hermetic	SPDT	Sealed Spherical Plunger	Parallel - 72"	3/8-32 NEF-2A THD
M8805/73-016	10AT76-03-10	Hermetic	SPDT	Sealed Spherical Plunger	Right Angle - 72"	3/8-32 NEF-2A THD
M8805/74-035	10AT366-02-10	Hermetic	SPDT	Flat Plunger	Parallel - 72"	15/32-32NS-2A THD
M8805/74-036	10AT368-02-10	Hermetic	SPDT	Roller Plunger	Parallel - 72"	15/32-32NS-2A THD
M8805/74-037	10AT366-03-10	Hermetic	SPDT	Flat Plunger	Right Angle - 72"	15/32-32NS-2A THD
M8805/74-038	10AT368-03-10	Hermetic	SPDT	Roller Plunger	Right Angle - 72"	15/32-32NS-2A THD
M8805/74-039	10AT369-02-10	Hermetic	SPDT	Sealed Flat Plunger	Parallel - 72"	15/32-32NS-2A THD
M8805/74-040	10AT371-02-10	Hermetic	SPDT	Sealed Roller Plunger	Parallel - 72"	15/32-32NS-2A THD
M8805/74-041	10AT369-03-10	Hermetic	SPDT	Sealed Flat Plunger	Right Angle - 72"	15/32-32NS-2A THD
M8805/74-042	10AT371-03-10	Hermetic	SPDT	Sealed Roller Plunger	Right Angle - 72"	15/32-32NS-2A THD
M8805/74-043	10AT367-02-10	Hermetic	SPDT	Spherical Plunger	Parallel - 72"	15/32-32NS-2A THD
M8805/74-044	10AT367-03-10	Hermetic	SPDT	Spherical Plunger	Right Angle - 72"	15/32-32NS-2A THD
M8805/74-045	10AT370-02-10	Hermetic	SPDT	Sealed Spherical Plunger	Parallel - 72"	15/32-32NS-2A THD
M8805/74-046	10AT370-03-10	Hermetic	SPDT	Sealed Spherical Plunger	Right Angle - 72"	15/32-32NS-2A THD

"CLOSEST MATCH" CROSS REFERENCE

Hermetic Mil Spec Solutions		Sensata's Closest Hermetic Solutions		General Description		
Military Specification	M8805	PN	Military Specification	Configuration	Wire Leads	Threaded Mount
M8805/80-01	/80	10AT506-33-10		Plunger	2PDT	5/8-24
M8805/80-03	/80	10AT506-33-10		Plunger	2PDT	5/8-24
M8805/80-04	/80	10AT507-103-10		Plunger	4PDT	5/8-24
M8805/80-05	/80	10AT358-33-10		Plunger	2PDT	15/32-32
M8805/80-06	/80	10AT510-103-10		Plunger	4PDT	15/32-32
M8805/80-07	/80	10AT373-33-10	M8805/70-036	Roller	2PDT	15/32-32
M8805/80-08	/80	10AT374-103-10	M8805/70-040	Roller	4PDT	15/32-32
MS24594-1	/41	3AT152-32-10		Plunger	2PDT	3/4-20
MS27216-1	/8	10AT511-01		Leaf	SPDT	NA
MS27216-2	/8	10AT511-02-2		Leaf	SPDT	NA
MS27216-3	/8	10AT511-03-2		Leaf	SPDT	NA
MS27216-4	/8	10AT511-02-9		Leaf	SPDT	NA
MS27216-5	/8	10AT511-01		Leaf	SPDT	NA
MS27216-6	/8	10AT511-01		Leaf	SPDT	NA
M8805/82-002	/82	10AT509-01		Leaf	SPDT	NA
MS21321-1	/39	10AT506-33-10		Plunger	2PDT	5/8-24
MS21321-2	/39	10AT507-103-10		Plunger	4PDT	5/8-24
MS24331-1	/40	10AT506-33-10		Plunger	2PDT	5/8-24
MS27240-1	/43	10AT358-33-10		Plunger	2PDT	15/32 -32
MS27240-2	/43	10AT510-103-10		Plunger	4PDT	15/32 -32
MS27240-3	/43	10AT373-33-10	M8805/70-036	Roller	2PDT	15/32 -32
MS27240-4	/43	10AT374-103-10	M8805/70-040	Roller	4PDT	15/32 -32
MS27240-5	/43	10AT358-33-10		Plunger	2PDT	15/32 -32
MS27240-6	/43	10AT510-103-10		Plunger	4PDT	15/32 -32
MS27240-7	/43	10AT373-33-10	M8805/70-036	Roller	2PDT	15/32 -32
MS27240-8	/43	10AT374-103-10	M8805/70-040	Roller	4PDT	15/32 -32

BUSINESS CENTER

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Sensata Technologies

The World Depends on Sensors and Controls

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